Rev.	Descrizione	Data
02	FROST PROTECTION KIT – WATER HEATER (part no. 50-00106)	

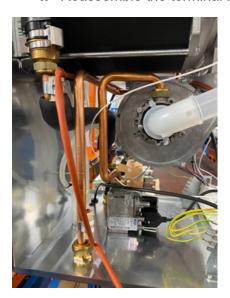
Thanks to the optional electric elements kit (code 50-00106) it is possible to protect the water heater down to an external temperature of -10°C.

The electric elements kit is a frost protection system which turns ON when the DHW probe detects a temperature of 4°C, it heats the exchanger tubes until a temperature of 8°C is achieved.

## How to connect the Electric elements kit (Frost protection Kit – water heater – part no.50-00106)

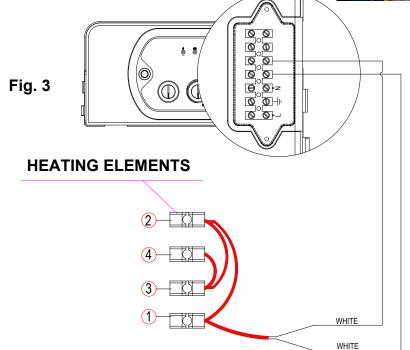
Please proceed as follows:

- 1. Cut off the voltage from the main switch;
- 2. Insert the four heating elements in the copper pipe of the combustion chamber (see fig. 1 and 2);
- 3. Remove the terminal block plastic cover and carry out the wiring connection as shown in picture no.3;
- 4. Reassemble the terminal block cover.









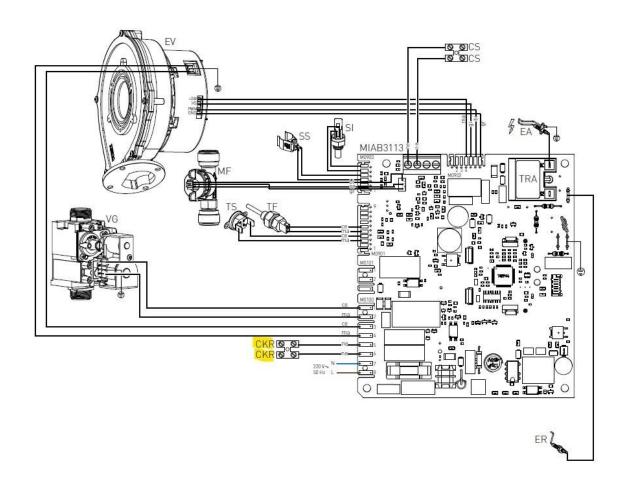
## **Wiring Instructions**

Connect the two wires in the two terminals of the white small terminal block we see in the picture below.

This connection is a 230V AC so it is no problem if the polarity is reversed



## WIRING DIAGRAM



ER: DETECTION ELECTRODE
EA: START-UP ELECTRODE
EV: ELECTRIC FAN
VG: GAS VALVE
TRA:START-UP TRANSFORMER

TF: FUMES THERMOFUSE (102°C) L: LINE

TS: SAFETY THERMOSTAT

MF: FLUXMETER
SI: DOMESTIC CIRCUIT PROBE INLET
SS: DOMESTIC CIRCUIT PROBE
CS: D.H.W. PRODUCTION CONTACT

L: LINE
N: NEUTRAL

NE: BLACK CE: BLUE

MA: BROWN AR: ORANGE

GI: YELLOW

BI: WHITE

GR. GREY

CKR: CONTACT FOR ANTIFREEZE

VIA - OPTIONAL ELECTRIC RESISTANCE KIT (COD .: 50-00106)