

Installation, Use and Maintenance Manual for model

R1K 28 RAIN

Premix condensing system boiler only heating, suitable for outdoor installation

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INTRODUCTION

WARNING

Before starting any operation it is mandatory to read this instruction manual, in relation to the activities to be carried out as described in each relevant section. Proper operation and optimal performance of the boiler are ensured by strict compliance with all the instructions given in this manual.

The installation, use and maintenance manual is an integral and essential part of the product and must be delivered to the user.

MANUAL USERS

The manual users are all those who install, use and maintain the boiler.

The boiler must be used and accessed only by qualified operators that fully read and understood the use and maintenance manual, paying particular attention to the warnings.

READING AND SYMBOLS OF THE MANUAL

To ease the understanding of this manual, recurrent symbols where used, in particular:

- On the outer margin of the page is placed a thumb index indicating the type of user to which the instructions in that section address.
- > The titles are differentiated by thickness and size in accordance with their hierarchy.
- The images contain important parts described in the text, marked with numbers or letters.
- See chap "chapter name"): this entry indicates another section in the Manual that you should refer to.
- > Device: this term is used referring to the boiler.

DANGER

It identifies an information related to a general danger that if not complied with, may cause serious personal damage or even death.

ATTENTION

It identifies an information that if not complied with may cause small or medium level lesions to the person or serious deterioration to the boiler.

WARNING

It identifies a precaution information that must be observed in order to avoid damaging the machine or parts of it.

MANUAL STORAGE

The manual must be carefully stored and replaced in case of deterioration and/or low legibility.

If you misplace the use and maintenance manual, you can request it from the Technical Support Centre giving the serial number and model of the boiler indicated on the plate placed on the right side of its casing.

INTRODUCTION

MANUFACTURER WARRANTY AND RESPONSIBILITY

The technical and functional features of the device are ensured by its use in compliance:

- with the use and maintenance instructions contained in the manuals accompanying the product, the content of which the customer certifies that he is aware;
- 2. with the conditions and purposes to which assets of the same type are intended.

For more information on the warranty validity, its duration, the obligations and the exemptions, please consult the First start-up certificate attached to this manual

The manufacturer reserves:

- the right to modify the tools and relative technical documentation without any obligation to third parties; neither will the company be held responsible for any inaccuracies in this handbook deriving from printing or translation errors:
- the material and intellectual ownership of this manual and forbids its distribution and duplication, even partial, without prior written authorization.

PRODUCT CONFORMITY

These gas boilers comply with the European Directives and with the requirements provided in the European standards below:

- > Energy labeling Directive 2010/30/CE,
- > Regulation EU 811/2013,
- > Regulation EU 813/2013,
- > Regulation EU 2016/426,
- > Electromagnetic compatibility Directive 2014/30/CE.
- > Performance Directive 92/42/CE.
- > Low voltage Directive 2014/35/CE.

The materials used such as copper, brass, stainless steel create a homogeneous, compact and functional assembly, easy to install and manage. In its simplicity, the boiler is equipped with all accessories necessary to render it a veritable independent heating unit. All boilers are tested and delivered with a quality certificate signed by the tester.

> Eco-design Directive 2009/125 CE,

1. INSTALLER SECTION

The installation operations described in this section should be performed only by qualified personnel, having the appropriate technical training in the field for the installation and maintenance of components of civil and industrial domestic hot water production and heating plants.

1.1.1. GENERAL INSTALLATION WARNINGS

ATTENTION

This machine may be used only for the purpose for which it has been designed: heat water to a temperature below boiling point at atmospheric pressure. Any other use is considered wrong and dangerous. The manufacturer is excluded from any contractual or out of contract responsibility for damage caused to people, animals or property due to errors during installation.

ATTENTION

This boiler should be installed only by qualified personnel, having the appropriate technical training in the field for the installation and maintenance of components of civil and industrial domestic hot water production and heating plants.

ATTENTION

After having removed the packing, make sure the equipment is intact. In case of doubt, do not use the equipment and contact the supplier.

BEFORE INSTALLING THE BOILER, THE INSTALLER MUST MAKE SURE THAT THE FOLLOWING CONDITIONS ARE MET:

- The device is connected to a heating plant and a water supply network appropriate for its power and performance.
- The location must be properly vented through an air vent.
- The air vent must be placed at floor level to prevent it from being obstructed, protected by a grid that does not hamper the useful section of passage.

- The device is suitable for use with the type of gas available by checking the boiler data plate (placed on the inner side of the front casing.
- Make sure that the tubes and couplings are perfectly sealed, without any gas leaks.
- Make sure that the grounding system works properly.
- Make sure that the electrical systems is suitable for the maximum power absorbed by the equipment, value indicated on the data plate.

1.1.2. BOILER LOCATION ENVIRONMENTAL REQUIREMENTS

The device's installation location should be vented due to the presence of threaded joints on the gas adduction line. The location should be therefore provided with vents as to ensure air exchange, with output grid in the natural accumulation area of eventual gas losses.

WARNING

DO NOT install the boiler in a technical compartment near a swimming pool or a laundry, to avoid that the combustion air is exposed to chlorine, ammonia or alkaline agents that may worsen the corrosion phenomenon of the heat exchanger. Failure to observe this caution will void the warranty of the heat exchanger.

The ABS material boiler casing is approved for the exposition to atmospheric agents and, in particular, to UV rays.

THIS BOILER IS ABLE TO OPERATE WITHIN THE AMBIENT TEMPERATURES MINIMUM -10 °C AND MAXIMUM 60 °C.

WARNING

If the temperature in the boiler installation location goes below -10° centigrades, please fill the plant with anti-freeze liquid and insert and electrical resistances kit (see chapter 'ANTI-FREEZE PROTECTION').

WARNING

The manufacturer will not be held responsible for damages caused by incorrect installation not in conformity with the over mentioned instructions and not protected adequately from the freeze.

1.1.3. REFERENCE LEGISLATION

The installation must be realized according to the requirements of current legislation and in compliance with local technical regulations, according to the indications of the good technique.

1.1.4. UNPACKING

WARNING

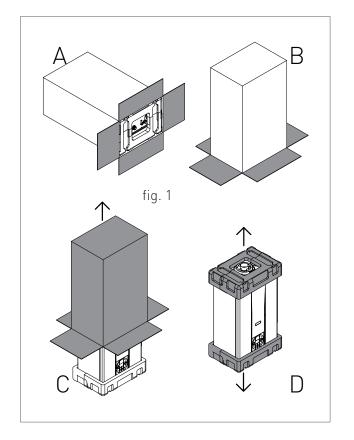
WARNING

Please unpack the boiler just before installing it. The Company is not responsible for the damages caused to the device due to incorrect storage.

The packing elements (cardboard box, wooden crate, nails, fasteners, plastic bags, expanded polystyrene, etc.) must be kept out of the reach of children as they may be dangerous. Therefore they should be dismantled suitably differentiating them in accordance with the standards in force.

To unpack the boiler, proceed as follows:

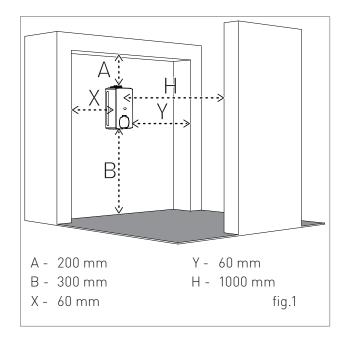
- Place the packed boiler on the floor (fig. 1-A) and remove the fasteners opening the four flaps of the box outwards.
- > Turn the boiler at 90° holding it with your hand (fig. 1-B).
- Lift the box (fig. 1-C) and remove the guards (fig. 1-D).



1.1.5. POSITIONING AND MINIMAL TECHNICAL SPACES

The boiler must be installed only on a vertical solid wall, able to sustain its weight.

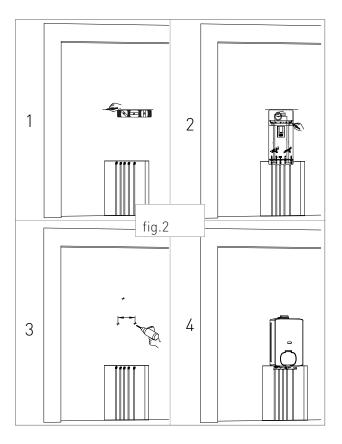
In order to allow the access inside the boiler for maintenance operations, you have to respect the minimum technical spaces indicated in figure 1.



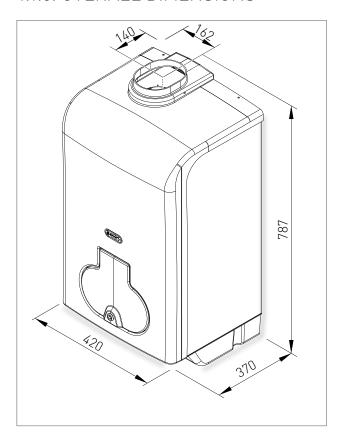
To facilitate the installation, the boiler is provided with a jig that allows setting in advance the connections to the tubes offering you the possibility of connecting the boiler to completed masonry works.

For machine positioning, proceed as follows (see fig. 2):

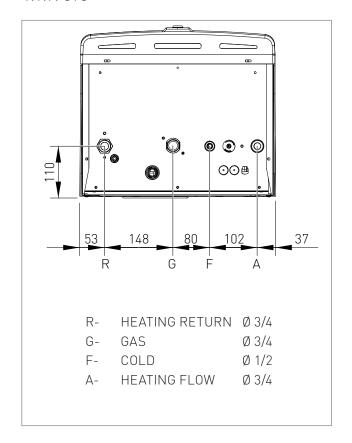
- 1. Trace a line using a spirit level (min. length 25 cm) on the installation wall.
- place the top of the jig along the traced line respecting the distances of the water connections; then mark the two points to insert the two knobs or the fasteners, then trace the points for the fume exhaust fittings;
- 3. remove the jig and drill the wall;
- hang the device using the knobs or the bracket and perform the connections.



1.1.6. OVERALL DIMENSIONS

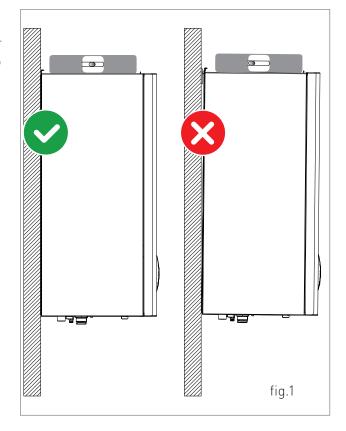


1.1.7. JIG

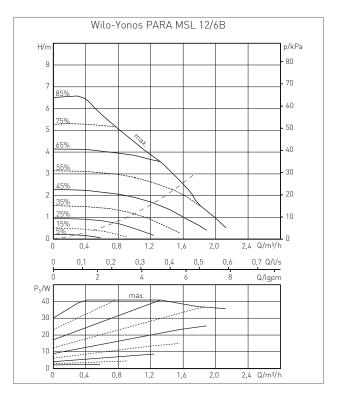


WARNING

Make sure, using a level, that the boiler is properly inclined being levelled (see fig.1) so as to allow the condense to drain.



1.1.8. CIRCULATOR PREVALENCE/ FLOW DIAGRAM



_ _ _ Appliance Loss

1.1.9. HYDRAULIC CONNECTION

DANGER

Make sure that the tubes of the water and heating plant are not used as grounding system for the electrical plant. There are not suitable for such use.

WARNING

To prevent voiding the warranty and to ensure the proper operation of the boiler, please wash the plant (if possible when hot) with suitable pickling or descaling solutions in order to remove the impurities coming from tubes and radiators.

If the boiler is installed in a hydrostatic position lower than those of the user devices (radiators, fan coils, etc.), mount the shut-off valves on the domestic water heating circuit to ease the performance of the maintenance operations if it is

necessary only to empty the boiler.

WARNING

WARNING

When connecting the equipment to water supply, avoid excessive bending and recovery operations from any off axis positioning that may damage the tubes causing leaks, malfunction or early wear.

WARNING

In order to avoid any vibrations and noises, do not use tubes with small diameters or elbows with small radius and significant cut-off of the passage sections.

WARNING

Connect the boiler safety drains to a discharge funnel. The manufacturer is not responsible for any floods due to safety valve opening in case of plant overpressure.

In order to avoid any scale or deposits on the primary exchanger, the hardness of the heating circuit infeed water should not exceed 25 °f. However, please check the characteristics of the water used and install suitable treating devices.

This treatment is mandatory if frequent episodes of return water or partial or total emptying of the plant occur.

WARNING

In case the boiler is installed as part of a low temperature circuit, please install a safety thermostat on the heating flow, which can stop the boiler activity in case of high heating flow temperature. The company assumes no liability for damage caused to persons or for failure to comply with these instructions.

1.1.10. SYSTEM FILLING



WARNING

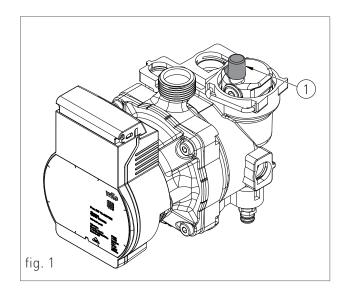
For system filling use only clean tap water.

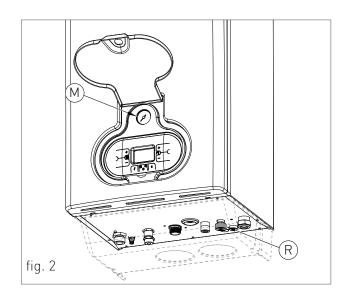
WARNING

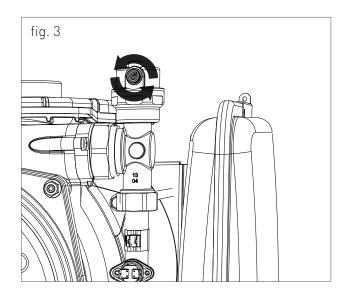
If the system is filled by adding ethylene glycol-type chemical agents you have to install on the loading system a hydraulic trip unit in order to separate the heating circuit from the domestic circuit.

Before powering up the boiler, fill the system as follows:

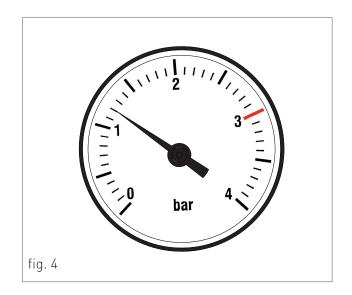
- slightly loosen the cap of the circulator jolly valve (1-fig. 1) to release the air from the system;
- 2. slightly loosen the cap of the jolly valve placed on the top of the condensing block (fig. 3) to release the air form the top of the system;
- 3. open the feeding tap "R" (fig. 2);
- 4. release all the air;
- 5. use pressure gauge "M" (fig. 2) to make sure that the system pressure reaches 1.2 bar (fig. 4);
- 6. after performing this operation, make sure that the loading tap "R" (fig. 2) is properly closed.







- 7. open the air relief valves of the radiators and check the air removal process. When the water starts to leak close the radiators air relief valves.
- 8. if after performing these operations you observe a decrease of the water pressure inside the system, open once again the loading tap "R" until the pressure gauge indicates the value of 1.2 bar (fig. 4)

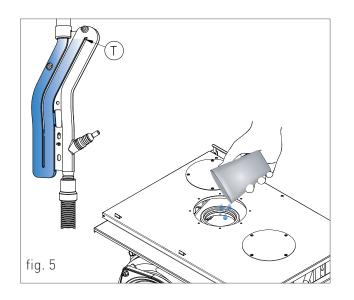


1.1.11. FILLING THE CONDENSATE COLLECTION SIPHON

Before starting the boiler you have to fill the condensate collection siphon in order to avoid flue reflux through the siphon.

Fill the condensate collection siphon as follows (see fig. 5):

- With a glass pour the water in the heat exchanger's flue exhaust duct outlet (see fig. 5), up to fill the condensate trap to the highest point "T" (fig. 5);
- Connect the dedicated flexible condensate draining tube to a waste disposal system. The condensate can be drained directly in the sewerage system by inserting an easily serviceable siphon.



1.1.12. ANTI-FREEZE PROTECTION

The boiler is protected against freezing thanks to the electronic board preparation with functions that start the burner and heat the concerned parts when their temperature goes below the minimum pre-set values, protecting the boiler up to an external temperature of -10 °C.

The device starts when the hot water temperature goes below 8 °C, automatically starting the burner until the heating flow water temperature reaches the 30°C and, in presence of a return sensor, until the heating return water temperature reaches the 20°C.

The system starts even if on the display appears "OFF", as long as the boiler is connected to the power (230 V) and gas supply.

For long periods of standby, please empty the boiler and the plant.

If the temperature goes below -10° centigrades, please fill the plant with anti-freeze liquid (CLEANPASS FLUIDO AG cod. 98716LA) and insert and electrical resistances kit (cod. 82259LP).

DILUTION PERCENTAGE OF CLEANPASS FLUIDO AG

ANTIFREEZE -	TEMPERATURE
ETHYLENE GLYCOL	FREEZING POINT
(%) VOLUME	(°C)
20	-7.5
30	-13
35	-18
40	- 22.5
45	-28
50	-33.5
55	-42
60	-50

RECOMMENDED MINIMUM PERCENTAGE OF GLYCOL: 20 %

1.1.13. GAS CONNECTION

DANGER
In order to connect the gas connector of the boiler to the supply pipe use a stop seal of an appropriate size and material. The use of hemp, teflon tape or similar materials is strictly forbidden.

BEFORE PERFORMING THE GAS CONNECTION, MAKE SURE THAT:

- the gas adduction line complies with the standards and regulations in force;
- the tubing's section suits the requested capacity and its length;
- the tubing is equipped with all safety and control devices required by the standards in force;
- the internal and external seals of the gas infeed plant are checked;
- > the device is suitable for use with the type of gas available by checking the boiler data plate (placed on the inner side of the front casing. If they do not match you must take the necessary measures to adapt the boiler to another type of gas (see chapter GAS TRANSFORMATION);
- the gas supply pressure falls within the values indicated on the data plate.

1.1.14. ELECTRICAL CONNECTION

The equipment is electrically safe only if it is properly connected to an efficient grounding system, performed in compliance with the safety standards in force. You should check this essential safety requirement. If in doubt, request an accurate check of the electrical system performed by qualified staff, as the manufacturer is not responsible for any damages caused by lack of grounding system.

- Make sure that the electrical systems is suitable for the maximum power absorbed by the equipment, value indicated on the data plate.
- > make sure that the cables section is appropriate for the maximum power absorbed by the equipment and that it is however not lower than 1 mm².
- The equipment works with alternating current of 230 V and 50 Hz. The electrical connection must be performed using an all-pole switch with an opening of at least 3 millimetres between contacts placed upstream from the device.

WARNING
Make sure that the phase and neutral cables connection is performed in compliance with the wiring diagram (see chapter POWER SUPPLY).

WARNING

It is strictly forbidden the use of adaptors, multiple plugs and/or extensions for the general power supply of the equipment from the electrical network.

1.1.15. POWER SUPPLY

To power the boiler connect the electrical cables to the terminal inside the control panel as follows:

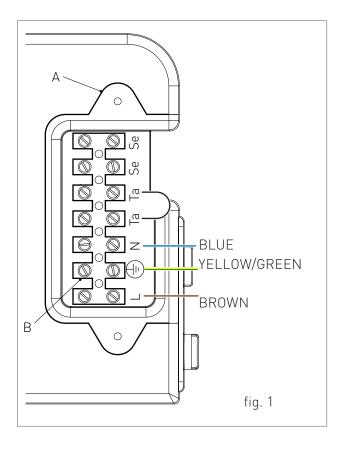


DANGER

Cut off the voltage from the main switch.

- remove the boiler's front casing (refer to chapter ACCESSING THE BOILER).
- > loosen the two screws and remove the plate "A" (see fig. 1).
- after removing the plate, connect the electrical cables to terminal "B" (see fig. 1):
 - the yellow/green cable to the terminal marked with grounding symbol "=".
 - \cdot the blue cable to the terminal marked with "N".
 - the brown cable to the terminal marked with "L".

After performing these operations, remount plate "A" and the front casing.



1.1.16. OPTIONAL ELECTRICAL CONNECTIONS

The cables should be inserted inside the boiler using the cable glands 'P1' and 'P2' placed under the board (see fig. 1). Make a hole on the cable gland, smaller than the cable diameter, to make sure that the air cannot pass through.

To wire the optionals below:

• (SE) EXTERNAL TEMPERATURE PROBE COD. 73518LA

• (TA) ENVIRONMENT THERMOSTAT

• (CR) REMOTE CONTROL OPEN THERM COD. 40-00017

use the terminal placed inside the control panel as follows:



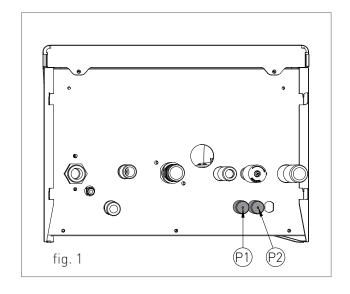
DANGER

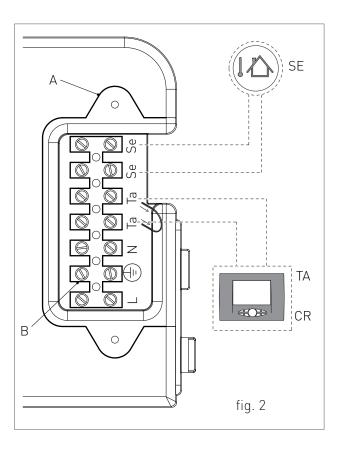
Cut off the voltage from the main switch.

- remove the front casing of the boiler (see chapter ACCESSING THE BOILER); unscrew the screws and remove plate "A" (see fig. 2).
- After removing the plate, connect the electrical cables to terminal "B" (see fig. 2):
 - For the external temperature Probe connect the two non-polarized conductors to the Se-Se contacts.
 - · For the environment Thermostat or Remote control, first remove the bridge on the Ta-Ta contacts and then connect the two non-polarized conductors to the Ta-Ta contacts.

Any thermostat or controllers that are connected to the TA/TA connections, must be Volt Free type, or you must use a volt free contact if you are using a controller or stat with voltage, prior to the connection points.

After performing these operations, remount plate "A" and the front casing.





NB: In case of simultaneous presence of external probe and remote control, the modulation board only sends the external temperature value to the remote device without using it for modulation. The communication between board and remote control takes place independently from the boiler's operating mode and after establishing the connection, the used interface on the board is disabled and the display shows the symbol .

To wire the optionals below:

- (TP) EXCLUSION OF THE D.H.W. HEATING CIRCUIT VIA CLEAN CONTACT (SEE **EXPLANATION IN THE PARAGRAPH 'EXCLUSION** VIA CONTACT (TP)')
- •(CT) **TELEPHONE DIALER OR AIR (SEE PRESSURESWITCH** CONTACT MANAGEMENT IN THE PARAMETER P36)
- BUS 0-10V

Collegamentelettricopzionali_MIAH4_firmL2246_ndPM_EN

- (SVZ) CONTROL BOARD FOR AREA VALVES AND AUXILIARY RELAY CONNECTED TO A REMOTE CONTROL COD. 65-00030
- (AG) AUXILIARY RELAY FOR GENERIC DEVICE. MAXIMUM CURRENT 3A WITH 250VAC (SEE **RELAY MANAGEMENT AT PARAMETER P34)**

use the electronic board placed inside the control panel as follows:

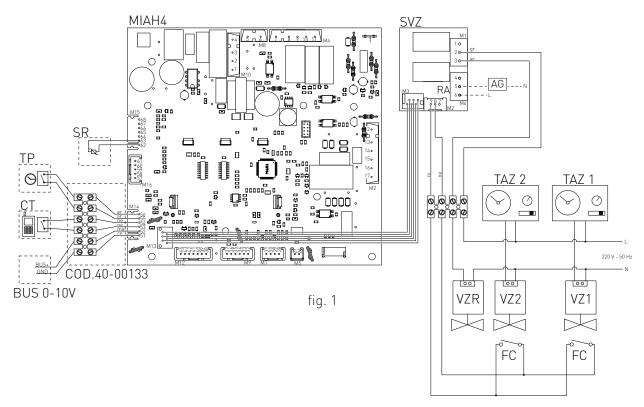


DANGER

Cut off the voltage from the main switch.

- > remove the boiler's front casing (refer to chapter ACCESSING THE BOILER).
- > remove the crankcase of the control panel (see chapter ACCESSING THE ELECTRONIC BOARD).
- > after removing the crankcase, connect the items below to the electronic board (see fig. 1):

After performing these operations, remount the crankcase and the front casing.



SR:	RETURN PROBE	FC:	AREA VALVES LIMIT SWITCH
RA:	AUXILIARY RELAY	GR:	GREY
TAZ1:	ENVIRONMENT THERMOSTAT AREA 1	AR:	ORANGE
TAZ 2:	ENVIRONMENT THERMOSTAT AREA 2	NE:	BLACK
VZ1:	AREA 1 VALVE	MA:	BROWN
VZ2:	AREA 2 VALVE	CE:	LIGHT BLUE
V7R:	REMOTE CONTROLLED AREA VALVE	RO:	RFD

EXCLUSION VIA CONTACT (TP)

In case there is a tank clock or a temperature thermostat connected on contacts n.55-56 of the M14 terminal board on the P.C.B., when the contact (TP) is closed, one of the following functions or requests can be excluded:

FAST H20 FUNCTION – if parameter P01 value is set to '0' or '1' (see chapter 'DIGITECH CS PARAMETERS TABLE') and FAST H20 function is active, the function is deactivated when closing the contact.

D.H.W. REQUEST – if parameter P01 value is set to '0' or '1' and parameter P17 value is set to '1' (see chapter 'DIGITECH CS PARAMETERS TABLE'), the burner ignition request in D.H.W. mode is disabled, when closing the contact. If FAST H20 function is active, the function is deactivated when closing the contact.

TANK RESTORATION – if parameter P01 value is set to '2' or '3' (see chapter 'DIGITECH CS PARAMETERS TABLE'), the tank restoration function is deactivated, when closing the contact. Upon D.H.W. request through flow-switch, the boiler activates in instantaneous mode.

HEATING REQUEST – if parameter P01 value is set to '5' (see chapter 'DIGITECH CS PARAMETERS TABLE'), the burner ignition request in heating mode is disabled, when closing the contact (even if the request comes from a connected room thermostat or remote control).

1.1.17. FUME EXHAUST FITTINGS

WARNING

In order to ensure proper operation and efficiency of the device you have to connect the boiler fume exhaust fitting to the fume exhaust duct using appropriate polypropylene flue fittings for condensing boilers.

WARNING

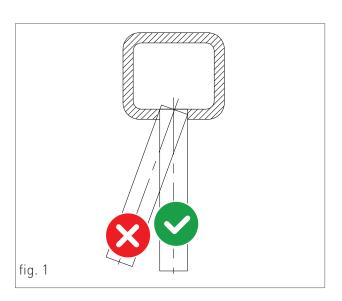
You cannot use traditional flue fittings for the discharge ducts of the condensing boilers, nor vice versa.

WARNING

For fumes exhaust and condensate collection, please follow the technical standards in force.

- > For all discharge ducts, with regard to the fumes path, you should provide an uphill slope (outwards) so as to favour the reflux of the condensate towards the combustion chamber, suitably realized to collect and drain acid condensate.
- > For all air suction ducts, with regard to the air path, you should provide an uphill slope (towards the boiler) so as to avoid the protrusion inside the duct of rain water, dust or foreign objects.
- In case of horizontal co-axial system installation, correctly place the horizontal co-axial terminal suitably realized to respect the slopes inside the fumes duct and to protect the air suction duct from adverse weather conditions.
- In order to discharge the fumes through a fumes exhaust duct carefully follow the technical standards in force.
- Make sure that the discharge tube doe not protrude inside the fumes exhaust duct, stop before it reaches the inner surface of the latter.

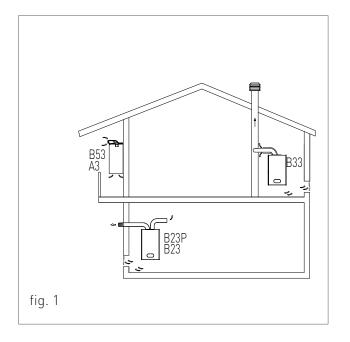
> The discharge duct must be perpendicular with the opposite internal wall of the chimney or of the fumes exhaust duct (fig. 1).



1.1.18. INSTALLATION MODES

For this type of boiler are available the following fumes discharge configurations: A3, B23, B23p, B33 and B53 (see Fig. 1).

- > A3- Outdoor suction and outdoor discharge.
- > B23- Indoor suction and outdoor discharge.
- > B23P- Indoor suction and outdoor discharge.
- > B33- Indoor suction and fumes exhaust duct discharge.
- > B53- Indoor suction and outdoor discharge through own fumes exhaust duct.



DISCHARGE OF COMBUSTION PRODUCTS FOR B-TYPE DEVICES

The gas devices, provided with connection for fumes exhaust tube, must be directly connected to efficient chimneys or fume exhaust ducts: only if these are missing you can discharge the combustion products directly through the wall.

The connection to the chimney or to the fume exhaust ducts must respect the following requirements:

- Be sealed and realised in materials suitable to resist normal mechanical stress, heat, the action of combustion products and any condensate forming;
- have no more than three changes in direction, including the chimney and/or fume exhaust duct inlet connection, made with internal angles greater than 90°. The changes in direction must be made only by using curved curved elements;
- have the axis of the inlet end perpendicular to the internal wall opposite to the chimney or fume exhaust duct;

- have, along its entire length, a section equal to or greater then that of the connection of the device discharge tube;
- · have no shut-off devices (shutters).
- for direct external discharge there must be no more than two changes in direction.

LOCATIONS VENTING FOR B-TYPE DEVICES

The locations in which are installed gas devices must be vented so as to ensure the amount of air necessary for a regular combustion and for location ventilation. The natural air intake must take place directly through:

- permanent openings on the external walls of the location (windows);
- · single or collective, ramified ventilation ducts.

The openings on the external walls of the location must respect the following requirements:

- have a net overall free passage section of at least 6 cm² for every kW of heat capacity installed with a minimum of 100 cm²;
- they must be realized so as to make sure that the opening inlets are not obstructed (neither indoors nor outdoors);
- they must be protected with grids, metal meshes, etc. so as to keep the useful section mentioned above
- they must be placed at a height next to the floor level such as to allow proper operation of the combustion products discharge systems; if such position can not be obtained, please increase by at least 50% the section of the vents.

1.1.19. TYPES OF FUME EXHAUST SYSTEMS

KIT RAIN - Ø 80 HORIZONTAL POLYPROPYLENE PIPE. OUTSIDE INSTALLATION

It allows the flue discharge through the exhaust pipe and the air intake from the environment.

Suitable only for condensing boilers.

It allows the combustion flues discharge through a polypropylene pipe and the air exhaust directly from the hole situated on the room sealed chamber plate protected by a metal net.

PLEASE SEE THE MAXIMUM DISCHARGE LENGTH IN THE TABLE IN CHAPTER "TECHNICAL DATA".

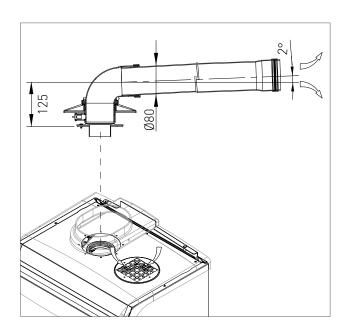
The maximum discharge length (or linear reference length) can be calculated summing the length of the linear tube and that equivalent to each additional curve with respect to the first.

Subsequent addition of a curve is similar to adding a linear length of tube according to the indications below:

co-axial curve $\emptyset 80$ to $90^{\circ} = 1.5$ m

co-axial curve $\emptyset 80$ to $45^{\circ} = 0.8$ m





KIT RAIN L - Ø 80 VERTICAL POLYPROPYLENE PIPE. OUTSIDE INSTALLATION

It allows the flue discharge from the roof e and the air input from the environment.

Suitable only for condensing boilers.

It allows the combustion flues discharge through a polypropylene pipe and the air exhaust directly from the hole situated on the room sealed chamber plate protected by a metal net.

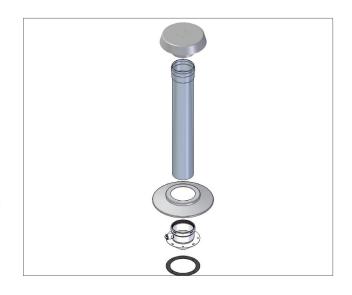
PLEASE SEE THE MAXIMUM DISCHARGE LENGTH IN THE TABLE IN CHAPTER "TECHNICAL DATA".

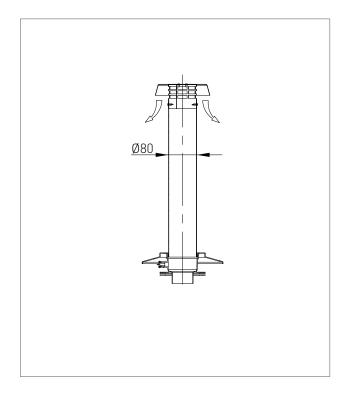
The maximum discharge length (or linear reference length) can be calculated summing the length of the linear tube and that equivalent to each additional curve with respect to the first.

Subsequent addition of a curve is similar to adding a linear length of tube according to the indications below:

co-axial curve Ø80 to 90° = 1.5 m

co-axial curve $\emptyset 80$ to $45^{\circ} = 0.8$ m





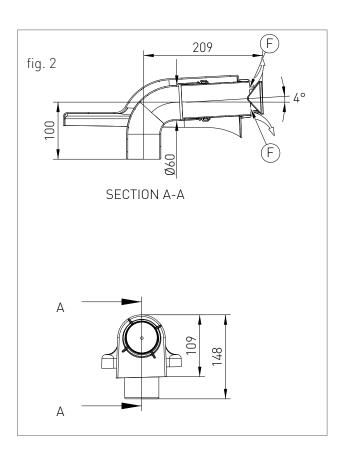
FRONTAL FLUE KIT FOR RAIN SERIES - Ø 60 POLYPROPYLENE HORIZONTAL PIPE FOR OUTDOOR INSTALLATIONS WITHOUT FLUE CHIMNEY.

Suitable only for condensing boilers.

It allows the outside combustion flues discharge through a polypropylene pipe, and the air intake directly from the hole which is situated on the room sealed chamber plate, which is protected by a wire mesh.

PLEASE NOTE: during the flue analysys tests, place the analyser inside the frontal flue kit terminal slots 'F' (fig. 2).





2. SUPPORT CENTRE SECTION

All operations described below relative to first startup, maintenance and replacement should be performed only by qualified personnel

2.1. FIRST START-UP

2.1.1. PRELIMINARY OPERATIONS FOR FIRST START-UP

The first start-up operations consist in checking the correct installation, adjustment and operation of the device. Proceed as follows:

- check the inner system sealing in accordance with the indications provided by standard and regulations in forced;
- > check if the gas used is suitable for the boiler;
- check if the gas capacity and relative pressures comply with those on the plate;
- > check the intervention of the safety device in case of lack of gas;
- make sure that the device supply voltage corresponds with that on the plate (230 V - 50 Hz) and that the wiring is correct;
- make sure that the grounding system works properly;
- make sure that the combustion air adduction and fumes and condensate discharge take place properly in compliance with the Local and National Laws and Standards in force;
- make sure that the fumes discharge tube and its connection to the fume exhaust duct comply with the requirements of the Local and National Laws and Standards:
- make sure that the heating system gate valves are open;
- make sure that there is no intake of gaseous products within the system;

- make sure that there are no flammable liquids or materials near the device;
- open the boiler gas tap and make sure that there are no gas leaks upstream from the device (the burner gas connection must be checked while the machine is running);
- in case of new installation of the gas supply network, the air inside the tubes may block the device at its first start-up. You might have to repeat the start-up procedure to purge all the air inside the tube.

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2.1.2. BOILER COMMISSIONING



WARNING

Make sure that the system is correctly

Proceed with boiler commissioning as follows:

Make sure the gas feed valve is switched off

> Power the boiler.

THE START-UP SYSTEM WILL AUTOMATICALLY ACTIVATE THE SYSTEM AIR RELIEF CYCLE FUNCTION DISPLAYED ON SCREEN WITH CODE "F33" (ONLY AT FIRST START-UP WILL LAST FOR 5 MINUTES*). When function "F33" is active, the pump is enabled and the burner start-up request is disabled. The boiler can work normally only after completing the operation.

- > Make sure the circulating pump is unblocked.
- If it should be blocked, wait for the circulating pump to activate the automatic reset (lasting 3 min.)
- > If the circulating pump should be still blocked, activate the circulating pump automatic reset again (further 3 minutes), and switch off the power supply and switch it on again.
- > Open the gas tap.
- > Use the button 'mon' to select the desired operation mode. If the symbol is displayed fixed, it means that the function has been activated.
- The burner will start as soon as the thermostat contact is closed;
- If the flame is missing, the board will repeat the start-up operations after post-ventilation (20 seconds).
- You might have to repeat the start-up operation several times to release all the air inside the gas

tube. Before repeating the operation, wait at least 5 seconds from the last start-up attempt and unlock the boiler from "E01" error code by pressing the Reset 'R' key.

(*) The boiler performs the system venting cycle function (5 minutes) only during the first starting. After every water pressure reset the boiler will automatically perform a reduced system venting cycle (2 minutes). During this function the display shows F33 code. The correct boiler operation will be allowed only after this operation has been completed.

2.1.3. CO2 VALUE CHECK AND CALIBRATION

WARNING

The CO₂ value should be checked with the casing assembled, while the gas valve should be adjusted with the casing open.

To check and calibrate the CO₂ value to minimum and maximum heating power proceed as follows:

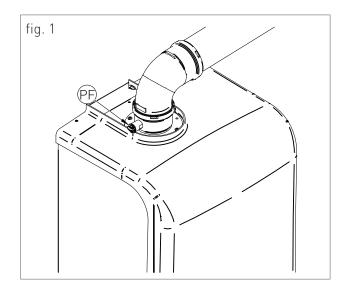
FOR MINIMUM HEATING POWER

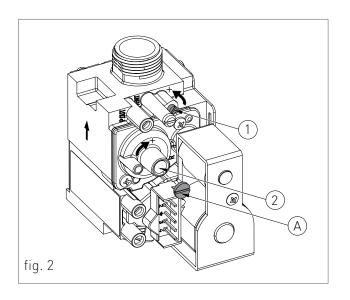
- > Activate the chimney sweeper function (F07) by keeping pressed the key 'R' for 7 seconds (the maximum time of this function is 15 minutes).
- > Insert the fumes analyser probe in the suitable 'PF' fumes inlet (fig. 1), then make sure that the CO₂ value complies with the requirements indicated in chapter "Technical data", otherwise unscrew the protection screw 'A' (fig. 2) and adjust using a 4 Allen wrench the screw '2' (fig. 2) of the Off-Set adjuster. To increase the CO₂ value, turn the screw clockwise and vice-versa if you want to decrease it. Once completed the adjustment, tighten the protection screw 'A' (fig. 2) on the Off-Set adjuster.

FOR MAXIMUM HEATING POWER

- > Press the key 'f' of the heating temperature setting , to adjust the maximum heating power.
- Make sure that the CO₂ value complies with the indications in "Technical data", otherwise adjust using screw '1' (fig. 2) of the gas flow adjuster. To increase the CO₂ value, turn the screw anticlockwise and vice-versa if you want to decrease it.
- After each adjustment variation on screw '1' (fig. 2) of the gas flow adjuster you have to wait for the boiler to stabilize itself to the set value (about 30 seconds).

- Press the key of the heating temperature setting and make sure that the CO₂ value did not change to minimum, if changed repeat the calibration described in the previous paragraph.
- > Deactivate the chimney sweeper function by selecting the OFF mode by using the key ().

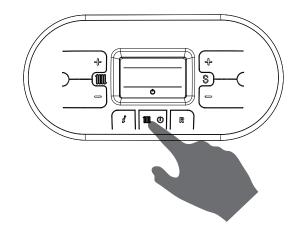




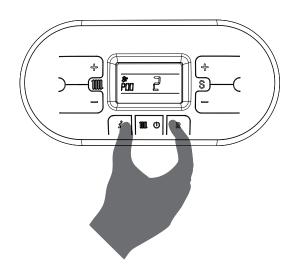
2.1.4. ACCESSING AND PROGRAMMING THE PARAMETERS

To access the parameters menu and adjust their values, follow the procedure below:

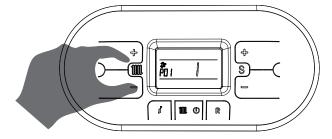
1. Press the button ' to select the OFF mode displayed using the symbol ' ...



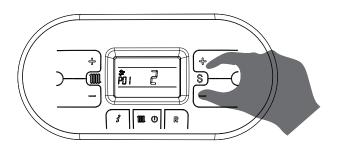
2. Hold at the same time the keys ' and ' and ' until on the display appears the symbol ' with the message 'P00', and release the keys ' and ' R'.



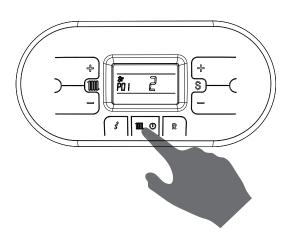
3. Use the keys 'frame' and 'frame' of the heating circuit to select the parameter to be edited.



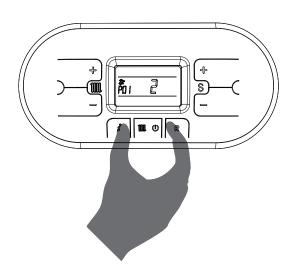
4. Use the keys ' and ' of the symbol 'S' s to change the value of the parameter.



5. Press the key 'to confirm the action and wait for the display to stop blinking, indication of the fact that the adjustment was implemented.



6. To exit the parameters menu, hold at the same time the keys '(i)' and '(R)' and wait for the symbol '(b)' to appear on the display.



2.1.5. DIGITECH CS PARAMETERS TABLE

PARAMETER	DESCRIPTION	RANGE	FUNCTION
P00	BOILER MODEL SELECTION	0 - 11	0 = 13 KW
			1 = 18 KW (HEAT.) / 24 KW (DOMESTIC)
			2 = 25 KW
			3 = 28 KW
			4 = 34 KW
			5 = 55 KW
			6 = 100 KW
			7 = R1K 18_24-R2K 24-R2KA 24 (IN ALL VERSIONS)
			8 = R1K 25_28-R2K 28-R2KA 28 (IN ALL VERSIONS)
			9 = R1K 34-R2K 34-R2KA 34 (IN ALL VERSIONS)
			10 = R1K 50
			11 = R1K 57 / R1K 60
P01	BOILER TYPE SELECTION	0 - 5	0 = ISTANTANEOUS R2K
			1 = ISTANTANEOUS RKR
			2 = ACCUMULATION IN CALDAIA
			3 = ACCUMULATION REMOTO
			4 = ISTANTANEOUS COMFORT - FAST H20
			5 = HEATING ONLY

2. FIRST START-UP

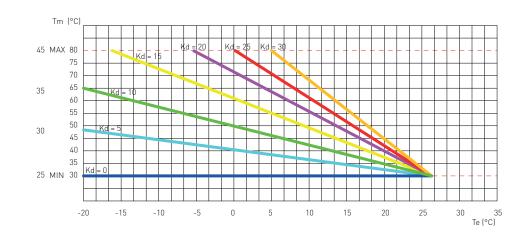
PARAMETER	DESCRIPTION	RANGE	FUNCTION
P02	GAS TYPE SELECTION ATTENTION:	0 - 1	0 = METHANE
	READ THE INSTRUCTION IN CHAPTER 'GAS TRANSFORMATION' BEFORE CHANGING THIS PARAMETER.		1 = LPG
IN CASE THE TEMPERATUR THERMOSTAT THE BOILER TEMPERATUR DAMAGE CAU	SETTING THE HEATING TEMPERATURE IN CASE THE BOILER IS INSTALLED AS PART OF A LOW	0 - 1	0 = STANDARD (30-80 °C) (SET BY DEFAULT)
	TEMPERATURE CIRCUIT, PLEASE INSTALL A SAFETY THERMOSTAT ON THE HEATING FLOW, WHICH CAN STOP THE BOILER ACTIVITY IN CASE OF HIGH HEATING FLOW TEMPERATURE. THE COMPANY ASSUMES NO LIABILITY FOR DAMAGE CAUSED TO PERSONS OR FOR FAILURE TO COMPLY WITH THESE INSTRUCTIONS.		1 = REDUCED (25-45 °C) FOR FLOOR SYSTEMS
P04	4 HEATING RUN-UP 0 - THROUGH THIS PARAMETER YOU CAN SET THE TIME, DURING START-UP PHASE, NECESSARY FOR THE BOILER TO REACH	0 - 4	0 = (DISABLED)
			1 = 50 SECONDS
THE MAXIMUM SET POWER (ON THE HEATING SIDE).	THE MAXIMUM SET POWER (ON THE HEATING SIDE).		2 = 100 SECONDS
			3 = 200 SECONDS (SET BY DEFAULT)
			4 = 400 SECONDS
P05	ANTI-WATER HAMMER SELECTION ONCE THIS FUNCTION IS ENABLED, THE DHW CONTACT WILL BE DELAYED FOR A TIME EQUAL TO THE SET VALUE.	0 - 20	0 = DISABLED
			1 - 20 = THE VALUE IS EXPRESSED IN SECONDS
P06	DOMESTIC CIRCUIT PRESERVATION FUNCTION (ONLY FOR ISTANTANEOUS BOILERS)	C POSITION IRCULATION	0 = DISABLED (SET BY DEFAULT)
	THROUGH THIS PARAMETER YOU CAN PRESERVE THE CIRCULATOR THE DIVERTER VALVE IN DOMESTIC POSITION FOR A PERIOD OF TIME EQUAL TO THE POST-CIRCULATION (SEE PARAMETER P09), SO AS TO MAINTAIN THE SECONDARY EXCHANGER HOT.		1 = ENABLED
P07	HEATING TIMING THROUGH THIS PARAMETER YOU CAN SET THE MINIMUM TIME FOR WHICH THE BURNER WILL BE TURNED OFF ONCE THE HEATING TEMPERATURE REACHED THE USER SET TEMPERATURE.	0 - 90	VALUE EXPRESSED IN MULTIPLES OF 5 SECONDS (PRE-SET AT 36 X 5 = 180 SECONDS)

PARAMETER	DESCRIPTION	RANGE	FUNCTION
P08	POST-CIRCULATION HEATING TIMING THROUGH THIS PARAMETER, IT IS POSSIBLE TO SET THE OPERATION TIME OF THE PUMP AFTER THE MAIN BURNER TURNS OFF DUE TO THE ENVIRONMENT THERMOSTAT.	0 - 90	VALUE EXPRESSED IN MULTIPLES OF 5 SECONDS (PRE-SET AT 36 X 5 = 180 SECONDS)
P09	POST-CIRCULATION DOMESTIC/STORAGE TIMING THROUGH THIS PARAMETER, IT IS POSSIBLE TO SET THE OPERATION TIME OF THE PUMP AFTER CLOSING THE TAP OR REACHING THE TEMPERATURE SET IN THE BOILER.	0 - 90	VALUE EXPRESSED IN MULTIPLES OF 5 SECONDS (PRE-SET AT 24 X 5 = 120 SECONDS)
P10	DOMESTIC FAN MINIMUM SPEED ADJUSTMENT THROUGH THIS PARAMETER YOU CAN SET THE FAN MINIMUM SPEED IN DOMESTIC PHASE, THAT CORRESPONDS TO THE MINIMUM BURNER POWER DURING A REQUEST TO OPERATE IN DOMESTIC MODE. THE VALUE IS PRE-SET BASED ON THE SET POWER (SEE PARAMETER POO) AND ON THE GAS TYPE (SEE PARAMETER PO2)	H E A T CAPACITY DIAGRAM (KW) - ELECTRIC FAN	
P11	DOMESTIC FAN MAXIMUM SPEED ADJUSTMENT THROUGH THIS PARAMETER YOU CAN SET THE FAN MAXIMUM SPEED IN DOMESTIC PHASE, THAT CORRESPONDS TO THE MAXIMUM BURNER POWER DURING A REQUEST TO OPERATE IN DOMESTIC MODE. THE VALUE IS PRE-SET BASED ON THE SET POWER (SEE PARAMETER POO) AND ON THE GAS TYPE (SEE PARAMETER PO2)	HEAT CAPACITY DIAGRAM (KW)	
P12	HEATING FAN MINIMUM SPEED ADJUSTMENT THROUGH THIS PARAMETER YOU CAN SET THE FAN MINIMUM SPEED IN HEATING PHASE, THAT CORRESPONDS TO THE MINIMUM BURNER POWER DURING A REQUEST TO OPERATE IN HEATING MODE. THE VALUE IS PRE-SET BASED ON THE SET POWER (SEE PARAMETER POO) AND ON THE GAS TYPE (SEE PARAMETER PO2)	SEE CHAPTER HEAT CAPACITY DIAGRAM (KW) ELECTRIC FAN FREQUENCY (HZ)	THE VALUE IS EXPRESSED IN HERTZ (1HZ = 30 RPM)

PARAMETER	DESCRIPTION	RANGE	FUNCTION
P13	HEATING FAN MAXIMUM SPEED ADJUSTMENT	SEE CHAPTER	THE VALUE IS EXPRESSED IN
	THROUGH THIS PARAMETER YOU CAN SET THE FAN MAXIMUM	' H E A T	HERTZ
	SPEED IN HEATING PHASE, THAT CORRESPONDS TO THE	CAPACITY	(1HZ = 30 RPM)
	MAXIMUM BURNER POWER DURING A REQUEST TO OPERATE	DIAGRAM	
	IN HEATING MODE.	(KW) -	
	THE VALUE IS PRE-SET BASED ON THE SET POWER (SEE	ELECTRIC FAN	
	PARAMETER POO) AND ON THE GAS TYPE (SEE PARAMETER	FREQUENCY	
	P02)	(HZ)	
P14	STARTING STEP ADJUSTMENT	SEE CHAPTER	THE VALUE IS EXPRESSED IN
	THROUGH THIS PARAMETER YOU CAN SET THE FAN SPEED	' H F A T	
	DURING START-UP	CAPACITY	
	THE VALUE IS PRE-SET BASED ON THE SET POWER (SEE	DIAGRAM	(2 00)
	PARAMETER POOI AND ON THE GAS TYPE (SEE PARAMETER	(KW) -	
	P02)	ELECTRIC FAN	
		FREQUENCY	
		(HZ).	
P15	ANTI-LEGIONELLA FUNCTION	0 - 1	0 = DISABLED
	(FOR STORAGE BOILERS ONLY)		
	THROUGH THIS PARAMETER YOU CAN ACTIVATE/DEACTIVATE		1 = ENABLED (PRE-SET BY
	THE "ANTII EGIONELLA" HEAT TREATMENT OF THE STORAGE		DEFAULT ON STORAGE BOIL ERS
	TANK, EVERY 7 DAYS THE WATER TEMPERATURE INSIDE THE		ONLY)
	STORAGE IS HEATED BEYOND 60 °C THUS GENERATING A		
	BURNING HAZARD, KEEP UNDER CONTROL SUCH DOMESTICH		
	HOT WATER TREATMENT (AND INFORM THE USERS) TO AVOID		
	UNFORSEEABLE DAMAGES TO PERSONS, ANIMALS AND		
	PROPERTY, A THERMOSTATIC VALVE SHOULD BE INSTALLED		
	AT THE DOMESTIC HOT WATER OUTLET TO AVOID ANY BURNS.		

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PARAMETER	DESCRIPTION	RANGE	FUNCTION
P16	CLIMATE COMPENSATION CURVE	0 - 30	(SET BY DEFAULT AT 25) THE
	(ONLY WITH EXTERNAL PROBE CONNECTED)		NUMBERING OF THE VALUE
	YOU CAN CONNECT AN EXTERNAL TEMPERATURE PROBE (SEE		CORRESPONDS TO 'KD' CURVES
	CHAPTER 'ELECTRICAL CONNECTIONS') THAT AUTOMATICALLY		ON THE CHART (SEE CHART
	CHANGES THE DELIVERY TEMPERATURE BASED ON THE		BELOW).
	EXTERNAL MEASURED TEMPERATURE. THE NATURE OF		
	THE CORRECTION DEPENDS ON THE THERMO-ADJUSTMENT		
	VALUE KD SET (SEE CHART).		
	THE SELECTION OF THE CURVE IS DETERMINED BY THE		
	MAXIMUM DELIVERY TEMPERATURE TM AND THE MINIMUM		
	EXTERNAL TEMPERATURE TE TAKING INTO ACCOUNT THE		
	HOUSE INSULATION DEGREE.		
	THE VALUES OF THE DELIVERY TEMPERATURES TM, REFER TO		
	STANDARD SYSTEMS 30-80 °C OR FLOOR SYSTEMS 25-45 °C.		
	THE SYSTEM TYPE CAN BE SET FROM PARAMETER P03.		



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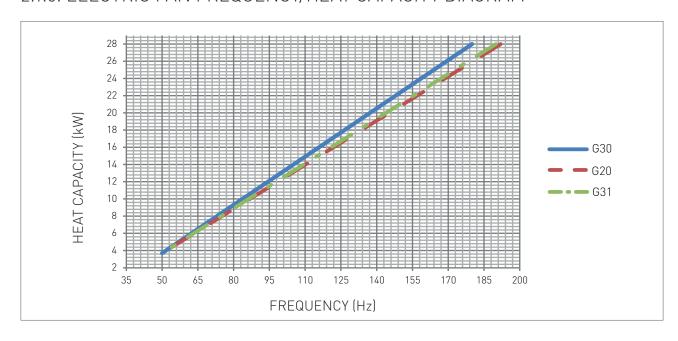
PARAMETER	DESCRIPTION	RANGE	FUNCTION
P17	DISABLEMENT OF DOMESTIC HOT WATER LINE BY MEANS OF	0 - 1	0 = DISABLED
	SWITCH (ONLY FOR FAST BOILERS)		(SET BY DEFAULT)
	(SEE EXCLUSION VIA CONTACT (TP) IN THE CHAPTER "OPTIONAL ELECTRICAL CONNECTIONS")		1 = ENABLED
	BY ENABLING THIS PARAMETER IN THE PRESENCE OF		I - LIVADLLD
	A CONNECTION (FOR EXAMPLE A BOILER CLOCK OR A		
	TEMPERATURE THERMOSTAT) ON BOILER CLOCK SWITCH ON		
	THE BOARD, THE REQUEST FOR BURNER IGNITION ON THE		
	DOMESTIC HOT WATER LINE WILL BE DISABLED UPON BOILER		
	CLOCK SWITCH CLOSURE.		
	EXAMPLE 1: WITH THE BOILER CLOCK SWITCH OPEN, UPON		
	THE REQUEST FOR DOMESTIC HOT WATER, THE FLOW SWITCH		
	AND THE BOILER WILL TURN ON.		
	EXAMPLE 2: WITH THE BOILER CLOCK SWITCH CLOSE, UPON		
	THE REQUEST FOR DOMESTIC HOT WATER, THE FLOW SWITCH		
	AND THE BOILER WILL NOT TURN ON.	-	
P18	ENABLING BUS INDUSTRIAL PILOTING 0 -10V	0 - 2	0 = DISABLED
1 10	THROUGHTHIS PARAMETER YOU CAN ENABLE OR DISABLE THE		(SET BY DEFAULT)
	BUS INDUSTRIAL INPUT 0-10 V TO SET THROUGH EXTERNAL		
	BUS THE BURNER POWER OR THE DELIVERY TEMPERATURE.		1 = TEMPERATURE CONTROL
			MODE
			2 = POWER CONTROL MODE
P19	MINIMUM HEATING SETPOINT	20 - 40	THE VALUE IS EXPRESSED IN °C
	THROUGH THIS PARAMETER YOU CAN SET THE USER-		
	ADJUSTABLE MINIMUM HEATING TEMPERATURE.		
P20	MAXIMUM HEATING SETPOINT	40 - 90	THE VALUE IS EXPRESSED IN °C
	THROUGH THIS PARAMETER YOU CAN SET THE USER-		
	ADJUSTABLE MAXIMUM HEATING TEMPERATURE.		
P21	MAXIMUM DOMESTIC SETPOINT	45 - 75	THE VALUE IS EXPRESSED IN °C
	THROUGH THIS PARAMETER YOU CAN SET THE USER-		
	ADJUSTABLE MAXIMUM DOMESTIC TEMPERATURE.		
P22	SET POINT ∆T DELIVERY-RETURN	0	0 = DISABLED
	(ONLY WITH MODULATING PUMP AND RETURN PROBE CONNECTED)		
	THROUGH THIS PARAMETER YOU CAN SET THE TEMPERATURE	10 - 40	THE VALUE IS EXPRESSED IN °C
	DIFFERENCE BETWEEN DELIVERY AND RETURN.		

PARAMETER	DESCRIPTION	RANGE	FUNCTION
P23	MODULATING PUMP MINIMUM SPEED	50 - 70	THE VALUE IS EXPRESSED IN
	(ONLY WITH MODULATING PUMP AND RETURN PROBE CONNECTED)		PERCENTAGE
	THROUGH THIS PARAMETER YOU CAN SET THE MINIMUM		
	SPEED VALUE OF THE MODULATING PUMP DURING A REQUEST		
	TO OPERATE IN HEATING MODE.		
P24	MODULATING PUMP MAXIMUM SPEED	70 - 100	THE VALUE IS EXPRESSED IN
	(ONLY WITH MODULATING PUMP AND RETURN PROBE CONNECTED)		PERCENTAGE
	THROUGH THIS PARAMETER YOU CAN SET THE MAXIMUM		
	SPEED VALUE OF THE MODULATING PUMP DURING A REQUEST		
	TO OPERATE IN HEATING MODE.		
P25	D.H.W STORAGE TANK TEMPERATURE SETPOINT	3 - 9	THE VALUE IS EXPRESSED IN °C
	(FOR STORAGE BOILERS ONLY)		(PRE-SET AT 9°C)
	THROUGH THIS PARAMETER YOU CAN SET THE PRIORITY		
	STARTING VALUE OF THE STORAGE TANK, COMPARED TO THE		
	USER ADJUSTABLE D.H.W SETPOINT.		
P26	MODBUS ADDRESS	1 - 16	BOILER NUMBERING FOR
	BY MEANS OF THIS PARAMETER, IT IS POSSIBLE TO SET THE		MODBUS
	ADDRESS OF THE BOARD ON MODBUS IN ORDER TO PERFORM		
	A CASCADE SYSTEM.		
P27	MODBUS COMMUNICATION BAUD RATE	0 - 5	0 = 9600
	BY MEANS OF THIS PARAMETER, IT IS POSSIBLE TO SELECT		
	THE MODBUS COMMUNICATION BAUD RATE SUPPORTED BY		1 = 1200
	THE SAME INTERFACE.		2 = 2400
			3 = 4800
			4 = 9600
			5 = 19200
P28	MODBUS MODE	0 - 2	0 = ENABLED
			<u> </u>
			1 = ENABLED WITH LOCAL
			SETTINGS
			2 = DISABLED (SET BY
			DEFAULT)

PARAMETER	DESCRIPTION	RANGE	FUNCTION
P29	AT HEATING POSTCIRCULATION THROUGH THIS PARAMETER, IT IS POSSIBLE TO SET THE TEMPERATURE DIFFERENCE FROM THE MAIN BURNER SHUTOFF, FORTHEINTERVENTION OF THE ROOM THERMOSTAT, TO THE DISABLING OF THE PUMP IN HEATING MODE.	0 - 25	THE VALUE IS EXPRESSED IN °C (SET BY DEFAULT AT 10 °C)
P30	ΔT D.H.W./TANK POSTCIRCULATION THROUGH THIS PARAMETER, IT IS POSSIBLE TO SET THE TEMPERATURE DIFFERENCE FROM THE CLOSING OF THE TAP OR THE REACHING OF THE TEMPERATURE SET IN THE BOILER TO THE DISABLING OF THE PUMP IN HEATING MODE.	0 - 25	THE VALUE IS EXPRESSED IN °C (SET BY DEFAULT AT 10 °C)
P31	HEATING MODE ANTI-FREEZE TEMPERATURE SETTING THROUGH THIS PARAMETER, IT IS POSSIBLE TO SET THE HEATING WATER TEMPERATURE AT WHICH THE ANTI-FREEZE PROTECTION DEVICE STARTS WORKING.	5 - 12	THE VALUE IS EXPRESSED IN °C (SET BY DEFAULT AT 8 °C)
P32	ENABLING FLOWMETER (ONLY WITH FLOWMETER KIT CODE 65-00712 CONNECTED) THROUGH THIS PARAMETER IT IS POSSIBLE TO ENABLE THE FLOWMETER FOR MEASURING THE HEATING FLOW RATE AND MANAGE ACTIVATION OF THE BOILER BY THE FLOW RATE ITSELF.	0 - 2	0 = DISABLED (SET BY DEFAULT) 1 = ENABLED
			2 = FLOW-SWITCH ENABLING FOR GAS HEAT PUMP (HYBRID BOILER)
P33	MINIMUM THRESHOLD TO ACTIVATE THE BOILER THROUGH THE FLOWMETER (ONLY IF PARAMETER P32 IS SET ON THE VALUE '1' OR '2') THROUGH THIS PARAMETER IT IS POSSIBLE TO SET THE MINIMUM WATER FLOW RATE REQUIRED TO ACTIVATE THE BOILER.	20 - 68	VALUE EXPRESSED IN HERTZ 20 Hz = 3.5 l/min 23 Hz = 4 l/min 28 Hz = 5 l/min 34 Hz = 6 l/min 39 Hz = 7 l/min 44 Hz = 8 l/min 50 Hz = 9 l/min 55 Hz = 10 l/min 61 Hz = 11 l/min 66 Hz = 12 l/min

PARAMETER	DESCRIPTION	RANGE	FUNCTION
P34	ACTIVATION OF THE AUXILIARY RELAY ON THE "SVZ" P.C.B. (SEE	0 - 4	0 = DISABLED (SET BY DEFAULT)
	CHAPTER: OPTIONAL ELECTRICAL CONNECTIONS)		1 = HEATING CIRCUIT BOOSTER
	THROUGH THIS PARAMETER IT IS POSSIBLE TO MANAGE THE		PUMP
	TYPE OF FUNCTIONING OF THE AUXILIARY RELAY ON THE		2 = D.H.W. BOOSTER PUMP
	"SVZ" P.C.B. (CLAMP M4, PIN 5-6).		3 = RECIRCULATION PUMP
	WHEN THE VALUE OF THE PARAMETER IS SET TO '3', THE		4 = REMOTE LED FOR
	ENABLING OR DISABLING OF THE AUXILIARY RELAY IS GIVEN		SIGNALLING BOILER BLOCK
	BY THE "TP" CONTACT (CLAMP M14, PIN 55-56, SEE CHAPTER:		(SEE CHAPTER: OPTIONAL
	OPTIONAL ELECTRICAL CONNECTIONS).		ELECTRICAL CONNECTIONS)
	WHEN THE "TP" CONTACT IS OPEN, THE RELAY STAYS		
	ENERGIZED (WORKING RECIRCULATION PUMP) WHILE WHEN		
	THE "TP" CONTACT IS CLOSED, THE RELAY IS DE-ENERGIZED		
	(NOT WORKING RECIRCULATION PUMP).		
P35	SAFETY CHECK ENABLING FOR INSUFFICIENT CIRCULATION	0 - 1	0 = DISABLED
	DURING IGNITION		
	BY ACTIVATING THIS PARAMETER, THE CORRECT FUNCTIONING		1 = ENABLED (SET BY DEFAULT)
	OF THE PUMP IS CHECKED AT EACH BURNER IGNITION. THIS		
	CHECK ALLOWS TO PROTECT THE HEAT EXCHANGER AND		
	OTHER PARTS FROM EXCESSIVE NON-DISSIPATED HEAT, IN		
	CASE THE PUMP DOES NOT WORK PROPERLY.		
P36	ACTIVATION AND OPERATING MODE OF THE CONTACT 'CT'	0 - 2	0 = DISABLED (SET BY DEFAULT)
	THROUGH ACCESSORY COD. 40-00133 (SEE CHAPTER "OPTIONAL		
	ELECTRICAL CONNECTIONS")		1 = AIR PRESSURE-SWITCH
	THIS PARAMETER IS AUTOMATICALLY SET TO THE VALUE '1'		SAFETY
	WHEN THE VALUE OF PARAMETER P00 IS SET TO '11'.		-
			2 = TELEPHONE DIALER

2.1.6. ELECTRIC FAN FREQUENCY/HEAT CAPACITY DIAGRAM



GAS TYPE		MINIMUM FREQUENCY	MAXIMUM FREQUENCY	STARTING STEP ADJUSTMENT
G20	Hz	50	192	110
G30	Hz	50	180	130
G31	Hz	50	190	130

2Avvertenzegeneralipertamanutenzione_solorisc_cond_EN

2.2. MAINTENANCE

2.2.7. GENERAL MAINTENANCE WARNINGS

DANGER

Before each components cleaning or replacement operation, ALWAYS cut off the POWER, WATER and GAS supply of the boiler.

WARNING

To ensure greater life span and proper operation of the device, during the maintenance operations use only original spare parts.

ATTENTION

To ensure the efficiency and safety of the device, the maintenance operations must be realized on an annual basis. The operations described below, are essential to the validity of the standard Flexiheat warranty and must be performed by professionally qualified personnel in accordance with current legislation

Please perform the following operations once a year:

- > Check that the system's water PH is between 6.5 and 8.5:
- check the pre-load pressure of the expansion vessel:
- check the sealing of the water components, and replace if necessary the gaskets;
- check that the wiring is performed in compliance with the requirements in the boiler instruction manual:
- > check the wiring inside the control panel;
- > remove and clean the burner from oxidation;
- check the integrity and the position of the sealed chamber sealing gasket;

- check the primary exchanger, if necessary, clean it;
- check the operation of the gas light up and safety systems. If necessary, remove and clean the flame detection and light up electrodes from incrustations paying attention to respect the distances with respect to the burner;
- check the sealing of the gas components, and replace if necessary the gaskets;
- visually check the flame and the condition of the combustion chamber;
- > if necessary make sure that the combustion is suitably adjusted and if required proceed as indicated in section "CO2 VALUE CHECK AND CALIBRATION":
- > periodically check the integrity of the fume exhaustion system for safety and proper operation;
- make sure that the permanent ventilation outlets are present, correctly sized and functioning, based on the installed devices. Respect the requirements provided by Local and National legislation;
- check the heating circuit safety systems: limit temperature safety thermostat; limit pressure safety;
- check the proper operation of the condensate draining system, including the devices outside the boiler such as condensate collection devices installed along the path of the fume exhaust duct or neutralization devices for acid condensate. Check that the liquid flow is not obstructed and that there are no combustion gas refluxes inside the internal system.

2.2.8. TECHNICAL DATA

Model		R1K 28 Rain
CE certification	no.	0476CQ0134
Gas category	0	II2H3B/P
Flue system type	type	A3-B23-B23p-B33-B53
Energy efficiency 92/42 CEE	no. stars	4
Heat Input max (C.H.)	kW	28
Heat Input min (C.H.)	kW	3,7
Heat Input min LPG	kW	3,7
Heat Output max 60/80°C	kW	27,02
Heat Output min 60/80°C	kW	3,52
Heat Output max 30/50°C	kW	29,40
Heat Output min 30/50°C	kW	3,83
Heat Output max at 30% Heat Input average - return 30°C	kW	5,14
Efficiency at 100% Heat Input - 60/80°C	%	96,5
Efficiency at 30% Heat Input - return 30°C	%	107,5
Heat Input average efficiency - 60/80°C	%	96,8
Heat Output max at 30% Heat Input average - return 47°C	%	101,3
Efficiency at 30% Heat Input average - return 30°C	%	108
Efficiency Heat Output min 60/80°C	%	95
Efficiency at 100% Heat Input - 30/50°C	%	105
Efficiency Heat Output min - 30/50°C	%	103,6
Maximum combustion efficiency	%	97,7
Minimum combustion efficiency	%	98,2
Flue efficiency losses with burner on (Heat Input max.)	%	2,3
Flue efficiency losses with burner on (Heat Input min.)	%	1,80
Fumes temperature - Heat Input max.	°C	74,6
Fumes temperature - Heat Input min.	°C	60,7
CO2 - Heat Input max G20	%	9,3 - 9,1
CO2 - Heat Input min G20	%	9 - 8,8
CO2 - Heat Input max G30	%	11,5 - 11,3
CO2 - Heat Input min G30	%	10,75 - 10,65
CO2 - Heat Input max G31	%	10,4 - 10,2
CO2 - Heat Input min G31	%	9,95 - 9,85
CO - Heat Input max.	ppm	72
CO - Heat Input min.	ppm	1
Weighted CO (0% 02)	ppm	5
Casing efficiency losses (Heat Input max.)	%	1,2
Casing efficiency losses (Heat Input min.)	%	3,2
Fumes mass - Heat Input max.	g/s	11,02
Fumes mass - Heat Input min.	g/s	1,78
NOx class	class	6
Weighted NOx (0% 02) ppm	ppm	21
Weighted NOx (0% O2) mg/kWh	mg/kWh	37
1101g11104 110/ (0/0 02) 111g/ (1111)	1119/11/11	<u> </u>
Central heating circuit		

Max. operating temperature - Central heating	°C	80
Max. operating pressure - Central heating	bar	3
Min. operating pressure - Central heating	bar	0,3
Expansion vessel pre-charge pressure	bar	1
Available pump head with 1000 l/h flow rate	kPa	0
Expansion vessel capacity (C.H.)	litres	8
Dimensions		
Width	mm	420
Depth	mm	370
Height	mm	787
Gross weight	Kg	35
Hydraulic Connections	1.9	
C.H. Flow	Ø	3/4"
Cold water inlet	Ø	1/2"
Gas	Ø	3/4"
C.H. Return		
	Ø	3/4"
Flue systems		T/
Fan - Max. available pressure	Pa	76
Fan - Min. available pressure	Pa	4
Max. Flue length Ø50/50 - Horiz. Twin	m	12
Max. Flue length Ø60/60 - Horiz. Twin	m	20
Flue adapter Ø80/60 MF - Pressure loss	m	0,4
Flue bend 45° MF Ø60 - Pressure loss	m	0,8
Flue bend 90° MF Ø60 - Pressure loss	m	1,5
Flue extension MF Ø60 L=1000 - Pressure loss	m	1
T-connection MF Ø60 - Pressure loss	m	3,5
Max Flue length Ø80/80 - Horiz. Twin	m	60
Max. Flue length Ø50 - Horiz. Pipe	m	10
Max. Flue length Ø60 - Horiz. Pipe	m	18
Max. Flue length Ø80 - Horiz. Pipe	m	35
Flue bend 45° MF Ø80 - Pressure loss	m	0,8
Flue bend 90° MF Ø80 - Pressure loss	m	1,5
Flue extension MF Ø80 L=1000 - Pressure loss	m	1
T-connection MF Ø80 - Pressure loss	m	3,5
Max. Flue length Ø60/100 - Vert. Conc.	m	6
Max. Flue length Ø80/125 - Vert. Conc.	m	8
Max. Flue length Ø50/50 - Vert . Twin	m	12
Max. Flue length Ø60/60 - Vert . Twin	m	20
Max. Flue length Ø80/80 - Vert . Twin	m	60
Max. Flue length Ø50 - Vert. Pipe	m	10
Max. Flue length Ø60 - Vert. Pipe	m	18
Max. Flue length Ø80 - Vert. Pipe	m	35
Electrical specifications	111	
Voltage-frequency	V/Hz	220-230/50
Nominal power consumption	V/ Π2 Α	0,75
·	W	
Electric power with boiler OFF Max Power consumption	W	3.5 78
	VV	(()

Max Power consumption - boiler pump (100%)	W	40
Protection rating	IP	X5D
Gas supply		
Supply pressure - G20	mbar	20
Supply pressure min G20	mbar	17
Supply pressure max G20	mbar	25
Fan speed Max. HEATING output - G20	Hz	192
Fan speed Min. HEATING output - G20	Hz	50
Gas consumption - G20	m³/h	2,96
Supply pressure - G30	mbar	30
Supply pressure min G30	mbar	20
Supply pressure max G30	mbar	35
Fan speed Max. HEATING output - G30	Hz	180
Fan speed Min. HEATING output - G30	Hz	50
Gas consumption - G30	kg/h	2,21
Supply pressure - G31	mbar	37
Supply pressure min G31	mbar	25
Supply pressure max G31	mbar	45
Fan speed Max. HEATING output - G31	Hz	190
Fan speed Min. HEATING output - G31	Hz	50
Gas consumption - G31	kg/h	2,17

Technical parameters for boiler space heaters, boiler combination heaters and cogeneration space heaters

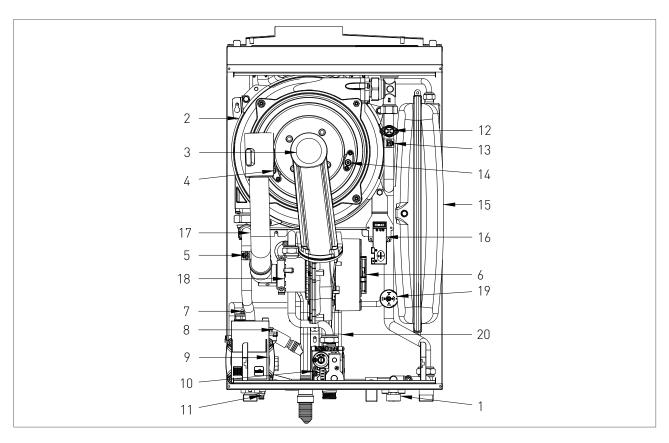
Model		R1K 28 Rain
Condensing boiler	[yes/no]	yes
Low-temperature (**) boiler:	[yes/no]	no
B11 boiler	[yes/no]	no
Cogeneration space heater	[yes/no]	no
If yes, equipped with a supplementary heater	[yes/no]	no
Combination heater	[yes/no]	no
Rated heat output Prated	kW	27
For boiler space heaters and boiler combination		
heaters: Useful heat output		
At rated heat output and high-temperature regime (*) P_4	kW	27,02
At 30 % of rated heat output and low-temperature regime (**)	kW	8,40
P_1		
For cogeneration space heaters: Useful heat output		
At rated heat output of cogeneration space heater with	kW	-
supplementary heater disabled P _{CHP100+Sup0}		
At rated heat output of cogeneration space heater with	kW	-
supplementary heater enabled P _{CHP100+Sup100}		
For cogeneration space heaters: Electrical efficiency		
At rated heat output of cogeneration space heater with	%	-
supplementary heater disabled $\eta_{el,CHP100+Sup0}$		
At rated heat output of cogeneration space heater with	%	-
supplementary heater enabled η _{el,CHP100+Sup100}		
Auxiliary electricity consumption		
At full load elmax	kW	0,04
At part load elmin	kW	0,02
In standby mode PSB	kW	0,004
Seasonal space heating energy efficiency η _s	%	94
Seasonal space heating energy efficiency class		A
For boiler space heaters and boiler combination heaters: Useful efficiency		
At rated heat output and high-temperature regime (*) η ₄	%	87,2
At 30 % of rated heat output and low-temperature regime	%	97,3
(**) η ₁		
For cogeneration space heaters: Useful efficiency		
At rated heat output of cogeneration space heater with	%	-
supplementary heater disabled η _{CHP100+Sup0}		
At rated heat output of cogeneration space heater with	%	-
supplementary heater enabled η _{CHP100+Sup100}		
Supplementary heater		
Rated heat output Psup	kW	-
Type of energy input		-
Other items		
Standby heat loss P _{stby}	kW	0,1
Ignition burner power consumption P _{ian}	kW	0,0
- igii		

Emissions of nitrogen oxides NOx	mg/kWh	37
Annual energy consumption Q _{HE}	kWh / GJ	24361 / 87,7
Sound power level, indoors L _{WA}	dB	52
For combination heaters:		
D.H.W. energy efficiency class		-
Declared load profile		-
Daily electricity consumption Q _{elec}	kWh	-
Annual electricity consumption AEC	kWh	-
Water heating energy efficiency η _{wh}	%	-
Daily fuel consumption Q _{fuel}	kWh	-
Annual fuel consumption AFC	GJ	-

^(*) High-temperature regime means 60 $^{\circ}$ C return temperature at heater inlet and 80 $^{\circ}$ C feed temperature at heater outlet.

^(**) Low temperature means for condensing boilers 30 °C, for low-temperature boilers 37 °C and for other heaters 50 °C return temperature (at heater inlet).

2.2.9. TECHNICAL ASSEMBLY

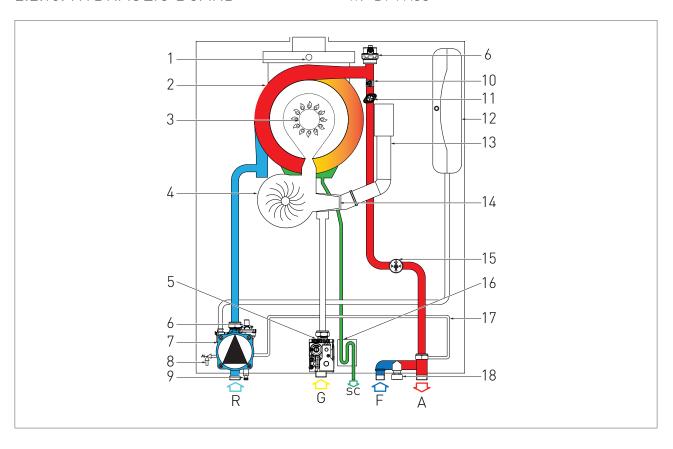


KEY

- 1. SYSTEM FILLING TAP
- 2. HEAT EXCHANGER
- 3. BURNER UNIT
- 4. DETECTION ELECTRODE
- 5. RETURN SENSOR
- 6. ELECTRIC FAN
- 7. SAFETY VALVE 3 bar
- 8. AIR RELIEF VALVE
- 9. CIRCULATOR
- 10. GAS VALVE
- 11. SYSTEM DRAINING TAP
- 12. SAFETY THERMOSTAT
- 13. HEATING PROBE
- 14. LIGHT UP ELECTRODE
- 15. EXPANSION TANK
- 16. START-UP TRANSFORMER
- 17. AIR SUCTION TUBE
- 18. PROPORTIONAL VENTURI
- 19. WATER PRESSURE SWITCH
- 20. CONDENSATE COLLECTION SIPHON

2.2.10. HYDRAULIC BOARD

17. BY-PASS

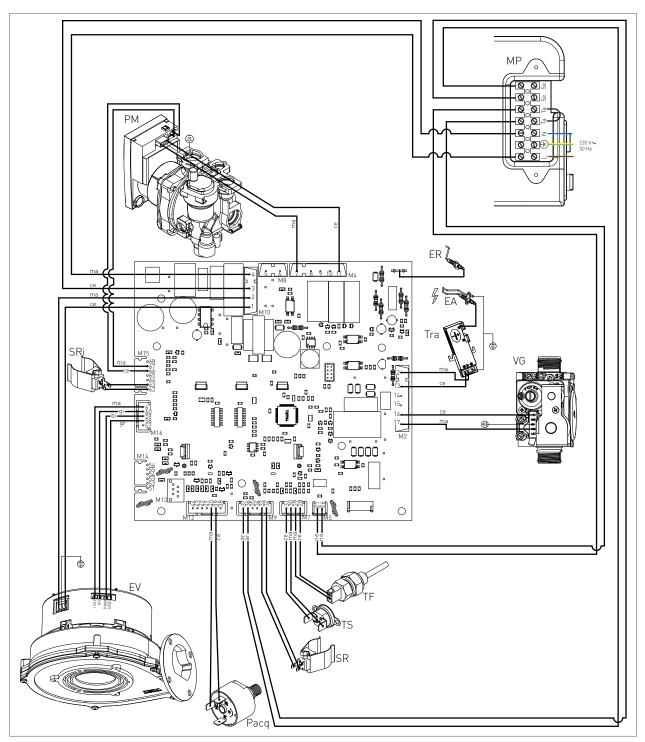


KEY

- R. HEATING RETURN
- G. GAS INLET
- SC. CONDENSATE DRAIN
- F. COLD WATER INLET
- A. HEATING FORWARD
- 1. FUMES SAFETY THERMOFUSE
- 2. HEAT EXCHANGER
- 3. BURNER UNIT
- 4. ELECTRIC FAN
- 5. GAS VALVE
- 6. AIR RELIEF VALVE
- 7. CIRCULATOR
- 8. SAFETY VALVE 3 bar
- 9. SYSTEM DRAINING TAP
- 10. HEATING PROBE
- 11. SAFETY THERMOSTAT
- 12. EXPANSION TANK
- 13. AIR SUCTION TUBE
- 14. PROPORTIONAL VENTURI
- 15. WATER PRESSURE SWITCH
- 16. CONDENSATE COLLECTION SIPHON

18. SYSTEM FILLING TAP

2.2.11. WIRING DIAGRAM



ER: DETECTION ELECTRODE EA: START-UP ELECTRODE PM: MODULATING PUMP VG: GAS VALVE

TRA:START-UP TRANSFORMER

TS: SAFETY THERMOSTAT PACQ:WATER PRESSURE SWITCH SE: EXTERNAL PROBE SR: HEATING PROBE EV: ELECTRIC FAN SRI: RETURN SENSOR

MP: PANEL TERMINAL CE: BLUE MA: BROWN TF: FUMES THERMOFUSE (102°C) TA: ENVIRONMENT THERMOSTAT AR: ORANGE L: LINE GI: YELLOW N: NEUTRAL BI: WHITE NE: BLACK GR. GREY

2.2.12. ACCESSING THE BOILER

For most control and maintenance operations, the panels of the casing have to be removed.

To remove the panel of the boiler, please follow the instructions below (see fig.1):

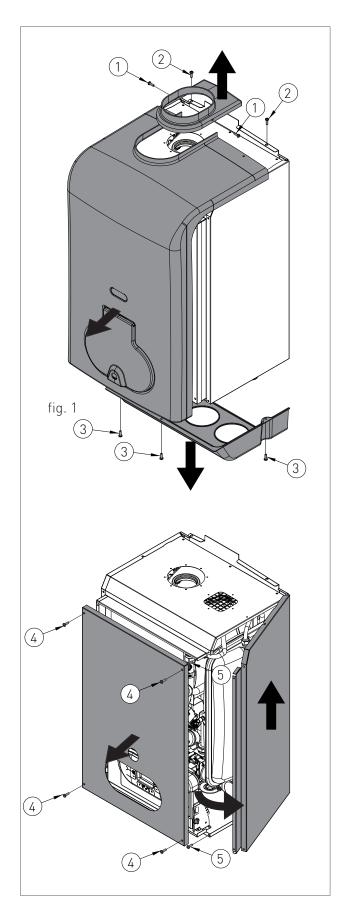
- remove the fastening screws (1) placed on the side of the panel flange and remove it;
- remove the fastening screws (2) placed on the upper and lower side of the panel, and remove it by pulling it towards yourself;
- remove the fastening screws (3) placed on the lower side of the boiler and remove the connection cover.

To intervene on the front of the boiler, please proceed as follows:

- remove the fastening screws (4) placed on the front panel;
- y grab the front panel and remove it by pulling it towards yourself;

To intervene on the side panels of the boiler, please proceed as follows:

- remove the fastening screws (5) placed on the front edge of the side panel;
- y grab the bottom of the panel, and remove it by moving it sideways and pulling it upwards.



2.2.13. ACCESSING THE ELECTRONIC BOARD

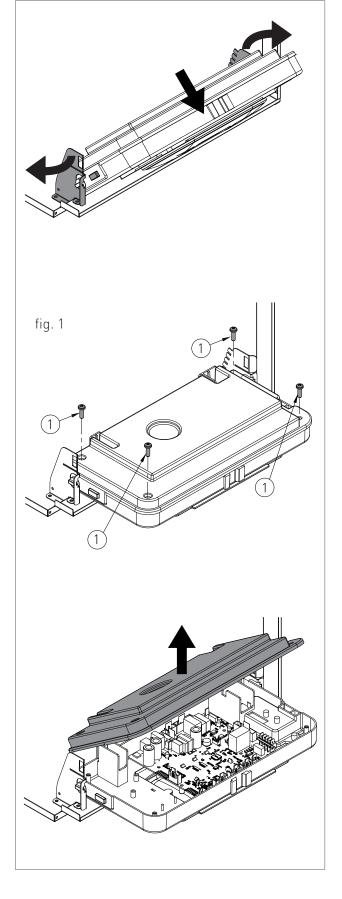
In order ot intervene on the wirings of the control panel, please proceed as follows:



DANGER

Cut off the voltage from the main switch.

- > Grab at the same time the support brackets of the control panel (fig. 1) loosening them and turn the panel downwards;
- > unscrew the four fastening screws 1 fig. 1;
- > remove the crankcase pulling it upwards.



2.2.14. SYSTEM EMPTYING

HEATING SYSTEM EMPTYING

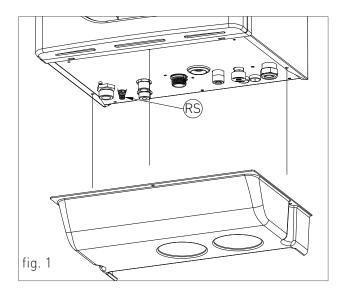
Whenever you need to empty the system, proceed as follows:

- > switch the boiler to "WINTER" mode and activate it;
- > turn off the main power supply switch;
- > wait for the boiler to cool down:
- connect a flexible tube to the system emptying outlet and connect the other end of the tube to a suitable discharge;
- > turn the discharge tap of the system 'RS' (fig. 1);
- open the relief valves of the radiators starting from the one at the top and continuing downwards;
- after draining out all water, close the relief valves of the radiators and the emptying tap.

EMPTYING THE DOMESTIC SYSTEM

If there is freezing risk, you have to empty the domestic system as follows:

- > close the main supply tap of the water supply network:
- open all cold and hot water taps;
- > after completing all operations, close the discharge tap and all previously opened water taps.



2.2.15. FAULT SIGNALLING CODES

To view the last 5 fault signalling codes chronologically, starting with the most recent one, activate the 'OFF' mode by pressing the FUNCTION 'wey and hold the key INFO '3' for 5 seconds. Use keys ' and ' of the heating circuit to scroll through the list of saved faults. To reset the fault history press the RESET ' R' key. To exit display mode press the INFO ' ' key.

CODE	FAULT	POSSIBLE CAUSE	SOLUTION	RESET
E01	FLAME BLOCK	NO FLAME LIGHT UP		MANUAL RESET
		GAS MISSING;	CHECK THE ADDUCTION NETWORK;	(PRESS THE RESET
		MASS OR BROKEN START- UP ELECTRODE;	REPLACE IT;	-
		GAS VALVE BROKEN;	REPLACE IT;	-
		SLOW LIGHT UP TOO LOW ADJUSTMENT;	ADJUST MINIMUM OR SLOW LIGHT UP;	-
		VALVE INFEED PRESSURE TOO HIGH (ONLY FOR GPL BOILERS).	CHECK THE MAXIMUM ADJUSTMENT PRESSURE	_
		WITH FLAME LIGHT UP		_
		NEUTRAL AND PHASE INVERTED POWER SUPPLY;	PROPERLY CONNECT THE POWER SUPPLY;	-
		DETECTION ELECTRODE BROKEN;	REPLACE IT;	-
		DETECTION ELECTRODE CABLE DISCONNECTED.	CHECK THE WIRING.	-
		ELECTRICAL CURRENT PHASE-PHASE	IF THE TENSION MEASURES BETWEEN NEUTRAL AND GROUND IS ALMOST EQUAL TO THE ONE MEASURED	
			BETWEEN PHASE AND GROUND, YOU HAVE TO INSTALL A PHASE-PHASE TRANSFORMER KIT (COD. 88021LA)	

CODE	FAULT	POSSIBLE CAUSE	SOLUTION	RESET
E02	SAFETY THERMOSTAT	THERMOSTAT CABLE DISCONNECTED;	CHECK THE WIRING:	AUTOMATIC.
		BROKEN THERMOSTAT.	REPLACE IT.	
E03	FUMES SAFETY THERMOFUSE (102°C)	THERMOFUSE BROKEN;	REPLACE IT;	MANUAL RESET
		THERMOFUSE CABLE DISCONNECTED.	CHECK THE WIRING.	·R· KEY).
E04	WATER MISSING IN THE SYSTEM	INSUFFICIENT WATER PRESSURE INSIDE THE SYSTEM (LOWER THAN 0.3 BAR);	LOAD THE SYSTEM;	AUTOMATIC.
		WATER PRESSURE SWITCH CABLE DISCONNECTED;	CHECK THE WIRING;	-
		WATER PRESSURE SWITCH BROKEN.	REPLACE IT.	
E05	HEATING PROBE	BROKEN OR INCORRECTLY CALIBRATED PROBE (RESISTANCE VALUE 10 KOHM AT 25 °C NTC);	REPLACE IT;	AUTOMATIC.
		DISCONNECTED OR WET PROBE CONNECTOR.	CHECK THE WIRING.	
E10	LOW FLOW RATE	THE FLOW RATE VALUE DETECTED BY THE FLOWMETER IS LOWER THAN THE VALUE SET AT PARAMETER P33.	INCREASE THE FLOW RATE OR LOWER THE VALUE AT PARAMETER P33.	AUTOMATIC.
E14	AIR PRESSURE SWITCH	AIR PRESSURE SWITCH CABLE DISCONNECTED;	CHECK THE WIRING;	MANUAL RESET
		DISCHARGE OR SUCTION CLOSED;	CHECK THE FUMES DISCHARGE DUCT;	- (R) KEY).
		AIR PRESSURE SWITCH DEFECTIVE.	REPLACE IT.	

CODE	FAULT	POSSIBLE CAUSE	SOLUTION	RESET
E15	RETURN PROBE	BROKEN OR INCORRECTLY CALIBRATED PROBE (RESISTANCE VALUE 10 KOHM AT 25 °C NTC);	REPLACE IT;	AUTOMATIC.
		DISCONNECTED OR WET PROBE CONNECTOR.	CHECK THE WIRING.	
E16	ELECTRIC FAN	ELECTRIC FAN BOARD BROKEN;	REPLACE IT;	AUTOMATIC.
		ELECTRIC FAN BROKEN;	REPLACE IT;	-
		FAULTY POWER SUPPLY CABLE.	REPLACE IT.	
E18	INSUFFICIENT	EXCHANGER OBSTRUCTED;	CLEAN OR REPLACE THE EXCHANGER;	AUTOMATIC.
	CIRCULATION	CIRCULATOR BROKEN OR DIRTY IMPELLER.	CLEAN THE IMPELLER OR REPLACE THE CIRCULATOR.	
E21	GENERAL INTERNAL BOARD ERROR	INCORRECT SIGNAL RECOGNITION BY THE MODULATION BOARD MICRO-PROCESSOR.	IF THE MODULATION BOARD DOES NOT RESET THE ERROR AUTOMATICALLY, REPLACE IT.	AUTOMATIC.
E22	PARAMETERS PROGRAMMING REQUEST	MICRO=PROCESSOR MEMORY LOSS.	PARAMETERS REPROGRAMMING.	MANUAL RESET (CUT OFF THE TENSION).
E31	INCOMPATIBLE REMOTE CONTROL	FUNCTION ACTIVE WHEN THE CONNECTED REMOTE CONTROL IS NOT COMPATIBLE WITH THE P.C.B.	REPLACE IT WITH A COMPATIBLE ONE.	AUTOMATIC.
E32	COMMUNICATION ERROR BETWEEN THE BOILER	NO ELECTRICAL CONNECTION;	CHECK THE WIRING;	AUTOMATIC.
	BOARD AND THE MODBUS BOARD	MODBUS BOARD BROKEN;	REPLACE IT;	-

CODE	FAULT	POSSIBLE CAUSE	SOLUTION	RESET
E35	RESIDUAL FLAME	FAULTY DETECTION ELECTRODE;	CLEAN IT OR REPLACE IT;	MANUAL RESET (PRESS THE RESET
		FAULTY DETECTION ELECTRODE CABLE;	REPLACE IT;	R' KEY).
		FAULTY MODULATION BOARD.	REPLACE IT.	_
E40	SUPPLY VOLTAGE	SUPPLY VOLTAGE OFF THE OPERATION RANGE (≤160 VOLTS).	CHECK THE POWER SUPPLY NETWORK (THE ERROR DEACTIVATES AUTOMATICALLY AS SOON AS THE SUPPLY VOLTAGE FALLS BACK WITHIN THE REQUESTED LIMITS).	AUTOMATIC.
E52	COMMUNICATION FAULT BETWEEN MODBUS	NO ELECTRICAL CONNECTION;	CHECK THE WIRING;	AUTOMATIC.
	CONTROLLER AND MODBUS CONTROL UNIT	MODBUS CONTROL UNIT BROKEN.	REPLACE IT;	

2.2.16. ACTIVE FUNCTIONS SIGNALLING CODES

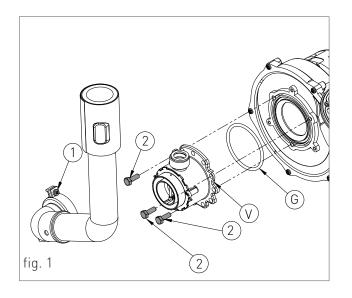
CODE	FUNCTION	DESCRIPTION
F07	CHIMNEY SWEEP ACTIVE	YOU CAN ACTIVATE IT BY HOLDING FOR 7 SECONDS THE RESET ** KEY AND YOU CAN
107	CHIPMET SWEET ACTIVE	DEACTIVATE IT BY TURNING OFF THE BOIL FR. THIS FUNCTION BRINGS THE BOIL FR. TO
		ITS MINIMUM AND MAXIMUM HEATING POWER FOR 15 MINUTES DEACTIVATING THE
		MODUL ATION FUNCTION. GENERALLY USED FOR PERFORMING THE COMBUSTION AND
		CALIBRATION TESTS.
F08	HEATING CIRCUIT ANTI-FREEZE	IT ACTIVATES AUTOMATICALLY WHEN THE HEATING PROBE DETECTS A TEMPERATURE
		OF 12°C. THE BOILER OPERATES AT MINIMUM GAS PRESSURE WITH THE DIVERTER
		VALVE SET TO 'WINTER' MODE. IT DEACTIVATES WHEN THE HEATING FLOW WATER
		TEMPERATURE REACHES THE 30°C AND, IN PRESENCE OF A RETURN SENSOR, WHEN
		THE HEATING RETURN WATER TEMPERATURE REACHES THE 20°C.
F33	SYSTEM AIR RELEASE CYCLE	IT ACTIVATES AUTOMATICALLY AT FIRST BOILER START-UP, PERFORMING FOR 5
		MINUTES A SERIES OF CYCLES DURING WHICH THE PUMP IS ACTIVATED FOR 40
		SECONDS AND DEACTIVATED FOR 20 SECONDS. REGULAR OPERATION IS ALLOWED
		ONLY AFTER THIS FUNCTION IS COMPLETED.
		IT CAN ALSO ACTIVATE DURING NORMAL BOILER OPERATION, IF THE WATER PRESSURE
		SWITCH CONFIRMATION IS MISSING, WHEN THE CONTACT IS RE-CLOSED, A 2 MINUTES
		RELEASE CYCLE WILL BE PERFORMED.

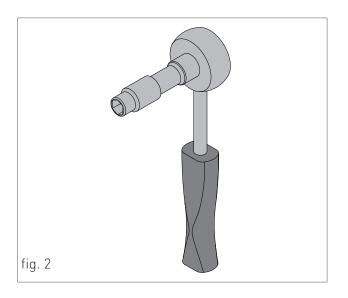
2.2.17. GAS TYPE TRANSFORMATION

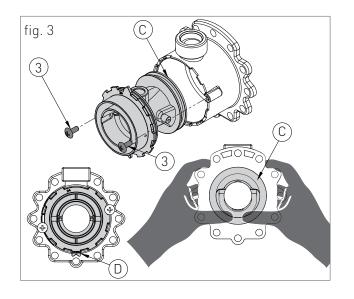
ATTENTION

Make sure that the gas adduction tube is suitable for the new type of fuel with which the boiler is supplied.

- > loosen the two screws '1' (fig.1) from the fastening bush, and remove the air suction tube;
- unscrew the tube coupling that connects the gas valve to venturi;
- v unscrew the three fastening screws '2' (fig.1) of the venturi 'V' (fig.1) using a 10 key, as shown in figure 2;
- > remove the two screws '3' (fig.3) and apply pressure on the rear side of venturi 'C' (fig.3);
- replace the body venturi with the one suitable for the type of supply gas (cod. 30-00166 for methane / cod. 30-00169 for GPL) and make sure the tooth 'D' (fig.3) is adjusted downwards on the aluminium ring nut (see fig.3);
- remount the components following the demounting operations in reverse making sure that gasket 'G' is re-assembled as shown in fig.1;
- > set the boiler to operate with the new type of gas, changing the value of the parameter P02 'GAS TYPE SELECTION' from the control panel (see chapters 'DIGITECH CS PARAMETERS TABLE' and 'ACCESSING AND PROGRAMMING THE PARAMETERS');
- > adjust the CO2 combustion value as indicated in chapter 'CO2VALUE CHECKAND CALIBRATION'.







3. USER SECTION

The operations described in this section are addressed to all those who will use the machine. The machine must be used and accessed only by qualified operators that fully read and understood the User section, paying particular attention to the warnings.

3.1. USE

3.1.1. GENERAL USE WARNINGS

testing and the first start-up of the boiler.

WARNING
Before starting the boiler the User must make sure that the First start-up certificate has the stamp of the technical Support Centre proving the

WARNING
In order to take advantage of the guarantee provided by the manufacturer, the customer should carefully and exclusively observe the instructions given in the USER section of the manual.

ATTENTION

This machine may be used only for the purpose for which it has been designed: heat water to a temperature below boiling point at atmospheric pressure. Any other use is considered wrong and dangerous. The manufacturer is excluded from any contractual or out of contract responsibility for damage caused to people, animals or property due to incorrect use.

DANGER
The boiler should not be used by persons (including children) with reduced physical, sensory or mental capacities or without suitable knowledge or experience unless they are instructed on the device use or monitored by a person responsible for their safety.

DANGER

DO NOT obstruct the air vents of the location in which the gas device is installed to prevent the formation of toxic explosive mixes.

DANGER

If you sense a gas odour in the location in which the boiler is installed, proceed as follows:

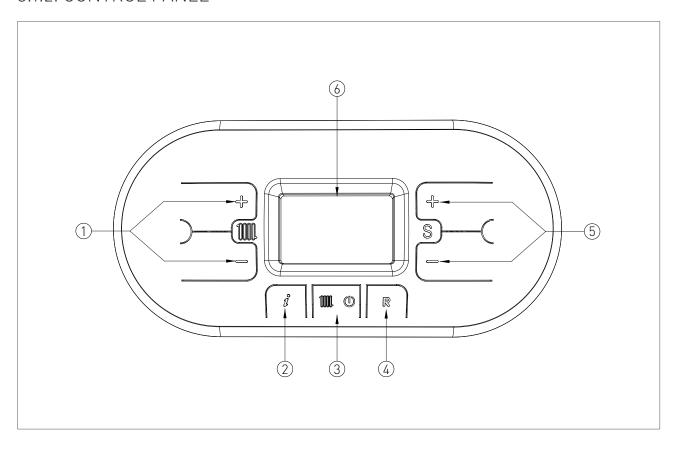
- DO NOT use electrical switches, the telephone or any other device that might generate electrical discharges or sparks;
- Immediately open all doors and windows to create an air exchange that can quickly clean the location;
- Close the gas valves;
- Request immediate intervention of qualified staff.

DANGER

The use of the electrical power boiler implies respecting some fundamental rules such as:

- > DO NOT touch the device with wet and/or humid parts and/or with bare feet;
- > DO NOT pull the electrical cables;
- DO NOT leave the device exposed to atmospheric agents (rain, sun, etc.) unless specifically intended;
- in case of cable damage, turn off the device and contact qualified professional staff to replace it.

3.1.2. CONTROL PANEL



KEY 6. DISPLAY

- HEATING TEMPERATURE ADJUSTMENT KEYS
- 2. INFO KEY: PRESS ONCE TO VIEW THE TEMPERATURES AND OTHER INFORMATION (see chapter 'INFO MENU DISPLAY) HOLD FOR 5 SECONDS, IN OFF OPERATING MODE, TO VIEW THE LAST 5 FAULTS
- 3. OPERATING MODE SELECTION KEY: ONLY HEATING / OFF
- RESET KEY: FAULTS RESET CHIMNEY SWEEP FUNCTION ACTIVATION (HOLD FOR 7 SECONDS)

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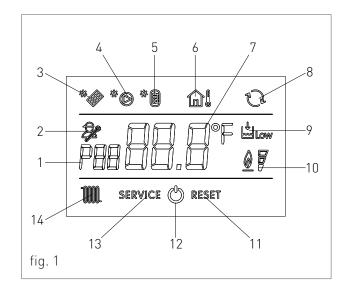
5. VALUE OF THE PARAMETERS ADJUSTMENT KEY / HOLD THE KEYS AT THE SAME TIME FOR 5 SECONDS TO ACTIVATE DISPLAY BACK LIGHT FOR 10 MINUTES

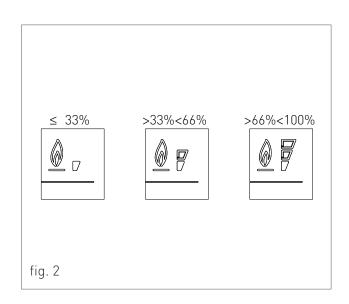
USEF

3.1.3. DISPLAY ICONS

KEY

- INDICATION OF PARAMETER NUMBER OR DISPLAYED INFO CODE
- 2. PARAMETERS PROGRAMMING FUNCTION ACTIVE
- SIGNALLING CONNECTED SOLAR BOARD / SOLAR COLLECTOR TEMPERATURE DISPLAY (d5)
- 4. SOLAR PUMP ACTIVE
- BOILER LOWER TEMPERATURE DISPLAY (d6)
 / BOILER UPPER TEMPERATURE DISPLAY (d7)
- 6. EXTERNAL PROBE INSTALLED / EXTERNAL PROBE TEMPERATURE (d1)
- 7. TEMPERATURE DISPLAY / SET POINT / PARAMETER VALUE
- 8. OPEN THERM COMMUNICATION PRESENT (REMOTE CONTROL / AREA CONTROL UNIT)
- 9. INSUFFICIENT SYSTEM WATER PRESSURE SIGNALLING
- 10. FLAME PRESENT SIGNALLING / IT ALSO INDICATES, ON 3 PERCENTAGE LEVELS, THE MODULATING POWER LEVEL OF THE BOILER (fig.2)
- 11. ERROR DISPLAY THAT CAN BE RESET
- 12. OFF OPERATING MODE
- 13. ERROR DISPLAY THAT CAN NOT BE RESET
- 14. OPERATION IN HEATING MODE ENABLED





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3.1.4. INFO MENU DISPLAY DATA

To view the boiler data from info menu you just have to press the INFO '6' key. The info code will be displayed on the left side of the screen and its relative value will be displayed on the centre of the screen. Use keys '+' and '-' of the heating circuit to scroll through the list of displayed data. To exit display mode press the INFO '6' key.

LIST OF DISPLAYED DATA

INFO CODE	ICON	DESCRIPTION
d0	a	DOMESTIC CIRCUIT PROBE TEMPERATURE
d1		EXTERNAL PROBE TEMPERATURE
d2		FAN SPEED
d3		BOTTOM AREA PROBE TEMPERATURE [IF AREA BOARD INSTALLED]
d4		RETURN PROBE TEMPERATURE
d5	*	SOLAR COLLECTOR TEMPERATURE [IF SOLAR BOARD INSTALLED] (SCS)
d6	* 3	SOLAR BOILER TEMPERATURE (BOTTOM) [IF SOLAR BOARD INSTALLED] (SBSI)
d7	* 9	SOLAR BOILER TEMPERATURE (TOP) [IF SOLAR BOARD INSTALLED] (SBSS)
d8	*	SOLAR COLLECTOR PROBE TEMPERATURE 2 [IF SOLAR BOARD INSTALLED] (SCS2)
d9	*	EXTRA SOLAR BOILER TEMPERATURE [IF SOLAR BOARD INSTALLED] (SBS3)
dA		INERTIAL STORAGE SENSOR TEMPERATURE
dB		LOW-TEMPERATURE HEATING CIRCUIT RETURN SENSOR TEMPERATURE (IN HYBRID SYSTEM BOX MODE) - HEATING PUMP RETURN SENSOR TEMPERATURE (IN HYBRID DOMESTIC SYSTEM MODE)
dC		HYBRID SYSTEM BOX D.H.W. TANK SENSOR TEMPERATURE - HOT WATER TEMPERATURE OUT OF THE REMOTE TANK TO THE BOILER (ONLY FOR HYBRID DOMESTIC SYSTEM WITH OPTIONAL SENSOR)
dD		POWER SUPPLIED BY THE HEATING PUMP IN KW/H (ONLY FOR HYBRID DOMESTIC SYSTEM)
dE		HEATING FLOW RATE DISPLAY EXPRESSED IN L/MIN (IF THERE IS A FLOWMETER).

3.1.5. START-UP

Before starting the boiler make sure that it is powered and that the gas tap below the boiler is open.

To start the boiler press the function key and select the desired operating mode. If the symbol is displayed fixed, it means that the function was activated.

3.1.6. OPERATING MODE

ONLY HEATING MODE

In this mode the boiler meets only the demands of heating.

To switch the boiler to ONLY HEATING operating mode, press the function key 'mo', the symbol' will appear fixed on the display, indicating that the function is enabled.

Whenever heating energy is needed to heat the rooms the automatic start-up system will start the burner; this is indicated by displaying the symbol blinking.

ADJUSTING THE HEATING TEMPERATURE

You can adjust the temperature using keys ' \bigoplus ' and ' \bigoplus ' of the heating circuit (m):

- · press key ' o decrease the temperature.
- · press key 'to increase the temperature.

The heating temperature adjustment field ranges from $30\,^{\circ}\text{C}$ to $80\,^{\circ}\text{C}$ ($25\,^{\circ}\text{C}$ – $45\,^{\circ}\text{C}$ for floor systems).

OFF MODE

In this mode the boiler no longer meets the heating demands, the anti-freeze and pump anti-locking systems still remain active.

To switch the boiler to OFF operating mode, press the function key ' the symbol ' will appear fixed on the display, indicating that the function is enabled (for non condensing models will appear the message 'OFF').

If the boiler was previously running, it will be turned off and the post-ventilation and post-circulation functions will be enabled.

If you have to deactivate the boiler for a long period of time, proceed as follows:

- contact the Technical support centre that will empty the water system, where no anti-freeze is intended, and will cut off the power, water and gas supply.
- Or leave the boiler in OFF operating mode keeping active the electrical and gas supplies so that the anti-freeze function may activate.

3.1.7. INFORMATIONAL NOTE ON ANTI-FREEZE FUNCTION

The boiler is protected against freezing thanks to the electronic board preparation with functions that start the burner and heat the concerned parts when their temperature goes below the minimum pre-set values.



WARNING

This function is available only if:

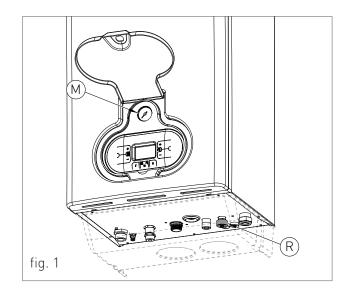
- > the boiler is powered;
- the gas supply is open;
- > the pressure of the system is proper;
- > the boiler is not blocked.

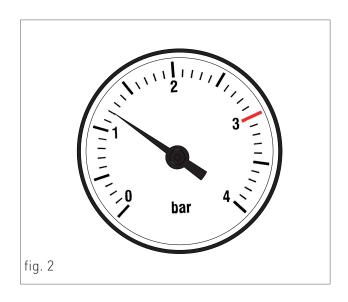
3.1.8. SYSTEM FILLING

To restore the water pressure inside the system open the loading tap "R" (fig. 1) and make sure using pressure gauge "M" (fig. 1), that the system pressure reaches 1.2 bar (see fig. 2).

After performing this operation, make sure that the loading tap "R" (fig. 1) is properly closed.

After the water pressure reset the boiler will automatically perform a 2 minutes system relief cycle. Throughout this function the display will show the code "F33". The boiler can work normally only after completing the operation.





3.1.9. FAULT SIGNALLING CODES

The boiler might signal some faults by displaying a code. Below you have a list of the codes and of the operations to be performed in order to unlock the boiler.

CODE	ICON	FAULT	INTERVENTION
E01	RESET	FLAME BLOCK	MAKE SURE THAT THE BOILER AND CONTACTOR GAS VALVES ARE OPEN.
			PRESS THE RESET ** BUTTON ON THE CONTROL PANEL TO RESET THE FAULT, AS SOON AS THE ERROR CODE DISAPPEARS FROM THE DISPLAY, THE BOILER WILL START AUTOMATICALLY.
			IF THE BLOCK PERSISTS CONTACT THE TECHNICAL SUPPORT CENTRE.
E02	RESET	SAFETY THERMOSTAT (95 °C)	CONTACT THE TECHNICAL SUPPORT CENTRE.
E03	RESET	FUMES SAFETY THERMOFUSE (102 °C)	CONTACT THE TECHNICAL SUPPORT CENTRE.
E04	Low	WATER MISSING IN THE SYSTEM	IF THE SYSTEM PRESSURE IS BELOW 1.2 BAR, FILL THE SYSTEM AS DESCRIBED IN CHAPTER "SYSTEM FILLING".
			IF THE BLOCK PERSISTS CONTACT THE TECHNICAL SUPPORT CENTRE.
E05	SERVICE	HEATING PROBE	CONTACT THE TECHNICAL SUPPORT CENTRE.
E10	SERVICE	LOW FLOW RATE	CONTACT THE TECHNICAL SUPPORT CENTRE.
E15	SERVICE	RETURN PROBE	CONTACT THE TECHNICAL SUPPORT CENTRE.
E16	SERVICE	ELECTRIC FAN	CONTACT THE TECHNICAL SUPPORT CENTRE.
E18	SERVICE	INSUFFICIENT CIRCULATION	CONTACT THE TECHNICAL SUPPORT CENTRE.
E21	SERVICE	GENERAL INTERNAL BOARD ERROR	CUT OFF THE POWER SUPPLY FROM THE MAIN SWITCH AND THEN RESTORE IT, AS SOON AS THE ERROR CODE DISAPPEARS, THE BOILER WILL RESTART AUTOMATICALLY.
			IF THE BLOCK PERSISTS CONTACT THE TECHNICAL SUPPORT CENTRE.

3. USE

CODE	ICON	FAULT	INTERVENTION
E22	SERVICE	PARAMETERS PROGRAMMING REQUEST	CUT OFF THE POWER SUPPLY FROM THE MAIN SWITCH AND THEN RESTORE IT, AS SOON AS THE ERROR CODE DISAPPEARS,
			THE BOILER WILL RESTART AUTOMATICALLY.
			IF THE BLOCK PERSISTS CONTACT THE TECHNICAL SUPPORT CENTRE.
E31	SERVICE	INCOMPATIBLE REMOTE CONTROL	CONTACT THE TECHNICAL SUPPORT CENTRE.
E32	SERVICE	COMMUNICATION ERROR BETWEEN THE BOILER BOARD AND THE MODBUS	CONTACT THE TECHNICAL SUPPORT CENTRE.
		BOARD	
E35	RESET	RESIDUAL FLAME	PRESS THE RESET (R) BUTTON ON THE CONTROL PANEL TO RESET THE FAULT, AS SOON AS THE ERROR CODE DISAPPEARS
			FROM THE DISPLAY, THE BOILER WILL START AUTOMATICALLY.
E40	SERVICE	SUPPLY VOLTAGE	CONTACT THE TECHNICAL SUPPORT CENTRE.
E52	SERVICE	COMMUNICATION FAULT BETWEEN MODBUS CONTROLLER AND MODBUS	CONTACT THE TECHNICAL SUPPORT CENTRE.
		CONTROL UNIT	

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3.1.10. ACTIVE FUNCTIONS SIGNALLING CODES

CODE	FUNCTION	INTERVENTION
F08	H E A T I N O ANTI-FREEZ FUNCTION ACTIVE	E OPERATION IS COMPLETED
F33	SYSTEM AII RELEASE CYCLI IN PROGRESS	. ,,,,,,

3.1.11. MAINTENANCE

To ensure proper boiler safety and efficiency, please check the device every year.

An accurate maintenance should improve system management.

3.1.12. COVER CLEANING

Clean the cover of the device using a wet cloth and come neutral soap.

WARNING

DO NOT use abrasive or powder detergents as they might damage the plastic cover and control elements.

3.1.13. DISPOSAL

The boiler and all its accessories must be differentiated, suitably disposed of in accordance with the standards in force.



The use of the symbol WEEE (Waste Electrical and Electronic Equipment) shows that this

product can not be dismantled as domestic waste. Proper dismantle of this product helps preventing potentially negative consequences on human health and environment.